

# Trends in chemical biology and drug discovery: Biologics

Markus Enzelberger

---

# My protein journey

1990-1997



**Study:**  
Chemistry  
Technical  
Biochemistry

1997-1999



**PhD:**  
Directed evolution of  
enzymes for chiral  
synthesis of epoxides

1999-2001



**Postdoc:**  
(Francis Arnold/Steve  
Quake)  
uHTS microfluidic  
screening of large protein  
libraries

2001-2002



**Senior Scientist:**  
Microfluidic HT  
crystallization of  
protein variants

2002-2020



**CSO:**

- Development of the HuCAL library a fully synthetic human combinatorial antibody library
- >100 therapeutic antibody projects
- Number of clinical and marketed antibodies

2020-2025

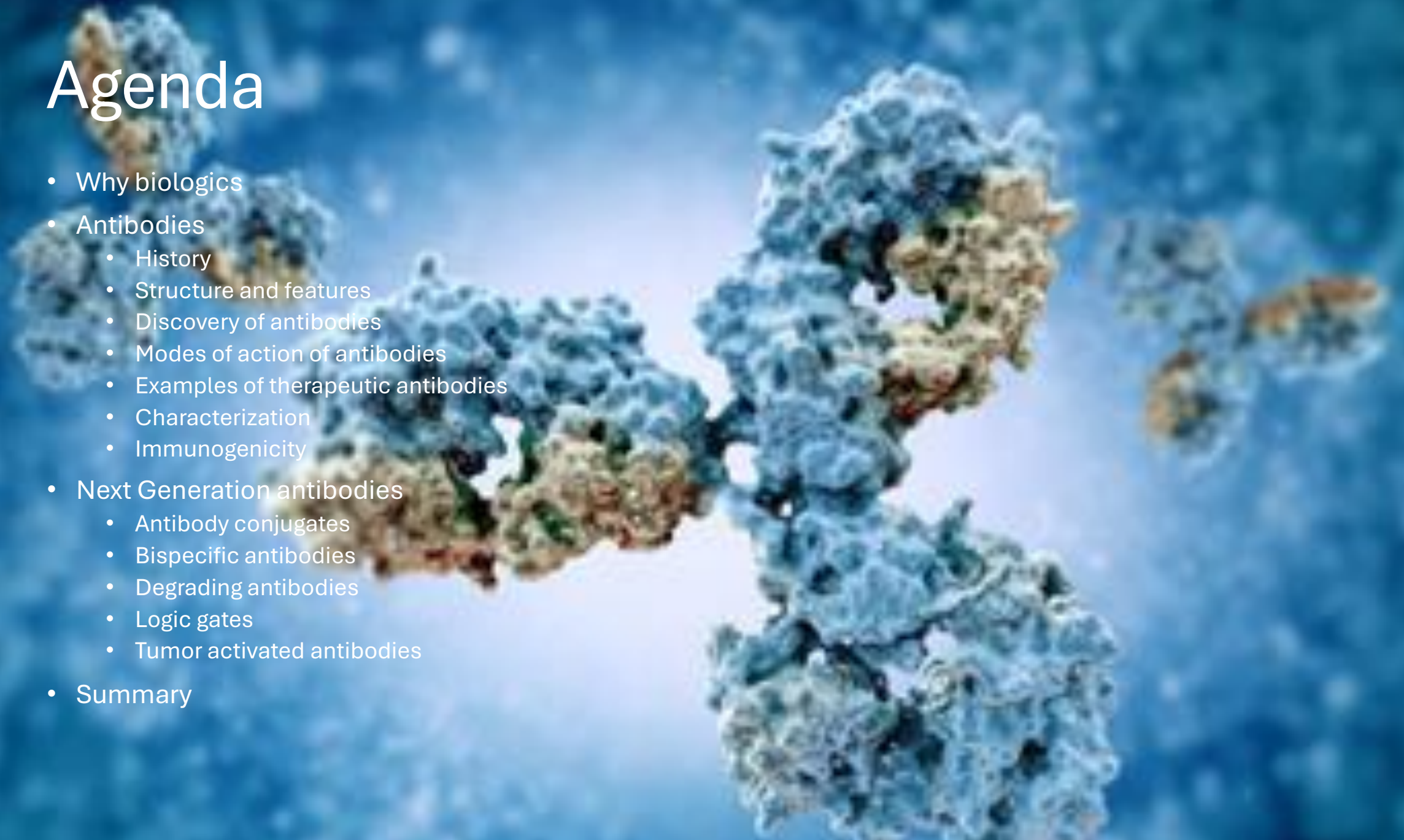


**Investor**

- Companies with new (protein) technologies and drug candidates
- Running antibody group in Versant's discovery engine Ridgeline

# Agenda

- Why biologics
- Antibodies
  - History
  - Structure and features
  - Discovery of antibodies
  - Modes of action of antibodies
  - Examples of therapeutic antibodies
  - Characterization
  - Immunogenicity
- Next Generation antibodies
  - Antibody conjugates
  - Bispecific antibodies
  - Degrading antibodies
  - Logic gates
  - Tumor activated antibodies
- Summary



# The best selling drugs....

<b>1</b> <b>Keytruda</b>  \$20.011 Billion Oncology	<b>2</b> <b>Eliquis</b>  \$18.933 Billion Cardiovascular Disease	<b>3</b> <b>Ozempic</b>  \$18.468 Billion Endocrine Disease	<b>4</b> <b>Humira</b>  \$14.484 Billion Autoimmune Disease	<b>5</b> <b>Biktarvy</b>  \$11.250 Billion Infectious Disease	<b>6</b> <b>Dupixent</b>  \$11.565 Billion Allergy	<b>7</b> <b>Stelara</b>  \$11.297 Billion Autoimmune Disease	<b>8</b> <b>Comirnaty</b>  \$11.230 Billion Vaccine	<b>9</b> <b>Jardiance</b>  \$10.400 Billion Endocrine Disease	<b>10</b> <b>Opdivo</b>  \$10.010 Billion Oncology	<b>11</b> <b>Darzalex</b>  \$9.744 Billion Oncology	<b>12</b> <b>Eylea</b>  \$9.225 Billion Oncology	<b>13</b> <b>Trikafta</b>  \$8.944 Billion Respiratory Disease	<b>14</b> <b>Gardasil</b>  \$8.884 Billion Vaccine	<b>15</b> <b>Skyrizi</b>  \$7.743 Billion Autoimmune Disease	<b>16</b> <b>Ocrevus</b>  \$7.403 Billion Autoimmune Disease	<b>17</b> <b>Trulicity</b>  \$7.130 Billion Endocrine Disease	<b>18</b> <b>Insulin</b>  \$6.919 Billion Endocrine Disease	<b>19</b> <b>Imbruvica</b>  \$6.840 Billion Oncology	<b>20</b> <b>Xarelto</b>  \$6.793 Billion Cardiovascular Disease
<b>21</b> <b>Prevnar Family</b>  \$6.440 Billion Vaccine	<b>22</b> <b>Revlimid</b>  \$6.179 Billion Oncology	<b>23</b> <b>Entresto</b>  \$6.030 Billion Cardiovascular Disease	<b>24</b> <b>Xtandi</b>  \$5.871 Billion Oncology	<b>25</b> <b>Farispa</b>  \$5.943 Billion Endocrine Disease	<b>26</b> <b>Tagrisso</b>  \$5.799 Billion Oncology	<b>27</b> <b>Botox</b>  \$5.473 Billion Neurology	<b>28</b> <b>Entyvio</b>  \$5.390 Billion Autoimmune Disease	<b>29</b> <b>Mounjaro</b>  \$5.143 Billion Endocrine Disease	<b>30</b> <b>Cosentyx</b>  \$4.980 Billion Autoimmune Disease	<b>31</b> <b>Humira</b>  \$4.811 Billion Autoimmune Disease	<b>32</b> <b>Ibrance</b>  \$4.753 Billion Oncology	<b>33</b> <b>Enbrel</b>  \$4.527 Billion Autoimmune Disease	<b>34</b> <b>Perjeta</b>  \$4.371 Billion Oncology	<b>35</b> <b>Tecentriq</b>  \$4.349 Billion Oncology	<b>36</b> <b>Imfinzi</b>  \$4.237 Billion Oncology	<b>37</b> <b>Immunoglobulin</b>  \$4.210 Billion Immunology	<b>38</b> <b>NovoRapid</b>  \$4.048 Billion Endocrine Disease	<b>39</b> <b>Invega Sustenna</b>  \$4.115 Billion Psychiatry	<b>40</b> <b>Prolia</b>  \$4.048 Billion Endocrine Disease
<b>41</b> <b>Lynparza</b>  \$4.010 Billion Oncology	<b>42</b> <b>Xolair</b>  \$3.987 Billion Allergy	<b>43</b> <b>Rinvoq</b>  \$3.949 Billion Autoimmune Disease	<b>44</b> <b>Verzenio</b>  \$3.863 Billion Oncology	<b>45</b> <b>Ofev</b>  \$3.785 Billion Respiratory Disease	<b>46</b> <b>Shingrix</b>  \$3.719 Billion Vaccine	<b>47</b> <b>Orencia</b>  \$3.401 Billion Autoimmune Disease	<b>48</b> <b>Pomalyst</b>  \$3.441 Billion Oncology	<b>49</b> <b>Vyndagel</b>  \$3.321 Billion Rare Disease	<b>50</b> <b>Simponi</b>  \$3.199 Billion Autoimmune Disease	<b>51</b> <b>Tremfya</b>  \$3.147 Billion Autoimmune Disease	<b>52</b> <b>Soliris</b>  \$3.143 Billion Hematology	<b>53</b> <b>Actemra</b>  \$3.051 Billion Hematology	<b>54</b> <b>Vyvanse</b>  \$2.978 Billion Neurology	<b>55</b> <b>Ultomiris</b>  \$2.945 Billion Hematology	<b>56</b> <b>Lenvima</b>  \$2.848 Billion Oncology	<b>57</b> <b>Taltz</b>  \$2.789 Billion Oncology	<b>58</b> <b>Vraylar</b>  \$2.789 Billion Psychiatry	<b>59</b> <b>Vabysmo</b>  \$2.734 Billion Ophthalmology	<b>60</b> <b>Rybelsus</b>  \$2.725 Billion Endocrine Disease
<b>61</b> <b>Calquence</b>  \$2.848 Billion Oncology	<b>62</b> <b>Erlada</b>  \$2.287 Billion Oncology	<b>63</b> <b>Trelegy Ellipta</b>  \$2.274 Billion Respiratory Disease	<b>64</b> <b>Symbicort</b>  \$2.240 Billion Respiratory Disease	<b>65</b> <b>Enhertu</b>  \$2.240 Billion Oncology	<b>66</b> <b>Venclexta</b>  \$2.238 Billion Oncology	<b>67</b> <b>Kadcyla</b>  \$2.230 Billion Oncology	<b>68</b> <b>Promacta</b>  \$2.218 Billion Pain Management	<b>69</b> <b>Cimzia</b>  \$2.203 Billion Autoimmune Disease	<b>70</b> <b>Yervoy</b>  \$2.200 Billion Oncology	<b>71</b> <b>Remicade</b>  \$2.200 Billion Autoimmune Disease	<b>72</b> <b>Xgeva</b>  \$2.200 Billion Hematology	<b>73</b> <b>Januvia</b>  \$2.189 Billion Endocrine Disease	<b>74</b> <b>Otezla</b>  \$2.188 Billion Dermatology	<b>75</b> <b>Veklury</b>  \$2.184 Billion Infectious Disease	<b>76</b> <b>Kesimpta</b>  \$2.170 Billion Neurology	<b>77</b> <b>Kisqali</b>  \$2.080 Billion Hematology	<b>78</b> <b>Rekaltio</b>  \$2.047 Billion Hematology	<b>79</b> <b>Gemvoya</b>  \$2.040 Billion Infectious Disease	<b>80</b> <b>Lucentis</b>  \$2.020 Billion Ophthalmology
<b>81</b> <b>Descovy</b>  \$1.983 Billion Infectious Disease	<b>82</b> <b>Opsumit</b>  \$1.973 Billion Cardiovascular Disease	<b>83</b> <b>Dovato</b>  \$1.903 Billion Infectious Disease	<b>84</b> <b>Sprycel</b>  \$1.900 Billion Oncology	<b>85</b> <b>Tafinlar</b>  \$1.922 Billion Oncology	<b>86</b> <b>MabThera</b>  \$1.881 Billion Oncology	<b>87</b> <b>Herceptin</b>  \$1.866 Billion Oncology	<b>88</b> <b>Tysabri</b>  \$1.876 Billion Neurology	<b>89</b> <b>Prezista</b>  \$1.854 Billion Infectious Disease	<b>90</b> <b>Tasigna</b>  \$1.848 Billion Oncology	<b>91</b> <b>Bridion</b>  \$1.842 Billion Anesthesia	<b>92</b> <b>Ingrezza</b>  \$1.834 Billion Neurology	<b>93</b> <b>Avastin</b>  \$1.803 Billion Oncology	<b>94</b> <b>Trajenta</b>  \$1.815 Billion Endocrine Disease	<b>95</b> <b>Gileya</b>  \$1.811 Billion Neurology	<b>96</b> <b>Nucala</b>  \$1.784 Billion Allergy	<b>97</b> <b>Alecensa</b>  \$1.742 Billion Oncology	<b>98</b> <b>Spinraza</b>  \$1.741 Billion Neurology	<b>99</b> <b>Jakavi</b>  \$1.704 Billion Hematology	<b>100</b> <b>Lixiana</b>  \$1.704 Billion Cardiovascular Disease
<b>101</b> <b>Keljanz</b>  \$1.683 Billion Infectious Disease	<b>102</b> <b>Zyprexa</b>  \$1.650 Billion Psychiatry	<b>103</b> <b>Triumeq</b>  \$1.640 Billion Infectious Disease	<b>104</b> <b>Humalog</b>  \$1.600 Billion Endocrine Disease	<b>105</b> <b>Evsryd</b>  \$1.580 Billion Hematology	<b>106</b> <b>Repatha</b>  \$1.560 Billion Endocrine Disease	<b>107</b> <b>Upravi</b>  \$1.540 Billion Hematology	<b>108</b> <b>Creon</b>  \$1.520 Billion Endocrine Disease	<b>109</b> <b>Lipitor</b>  \$1.500 Billion Cardiovascular Disease	<b>110</b> <b>Fasenra</b>  \$1.480 Billion Allergy	<b>111</b> <b>Eplusea</b>  \$1.460 Billion Hematology	<b>112</b> <b>Lantus</b>  \$1.440 Billion Endocrine Disease	<b>113</b> <b>Yescarta</b>  \$1.420 Billion Hematology	<b>114</b> <b>Tivicay</b>  \$1.400 Billion Infectious Disease	<b>115</b> <b>Saxenda</b>  \$1.380 Billion Endocrine Disease	<b>116</b> <b>Kyprolis</b>  \$1.360 Billion Hematology	<b>117</b> <b>Nplate</b>  \$1.340 Billion Hematology	<b>118</b> <b>Benlysta</b>  \$1.320 Billion Autoimmune Disease	<b>119</b> <b>Mavret</b>  \$1.300 Billion Hematology	<b>120</b> <b>Lagevrio</b>  \$1.280 Billion Hematology

Compiled and Produced by Ryan E. Williams and Hayden M. Leatherwood from the Njardarson Group (The University of Arizona)



# are dominated by Biologics



# Biologics

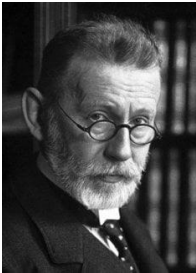
- **Center for Biologics Evaluation and Research (CBER) (FDA)** definition: Biologics can be composed of sugars, proteins, or nucleic acids or complex combinations of these substances, or may be living entities such as cells and tissues.
- Examples:
  - Vaccines
  - (long) peptides (insulin)
  - Blood and blood components
  - Gene therapy
  - Cell therapy
  - Protein therapeutics:
    - Monoclonal antibodies
    - Nanobodies
    - Antibody drug conjugates
    - Bi-specific antibodies

# Why Biologics

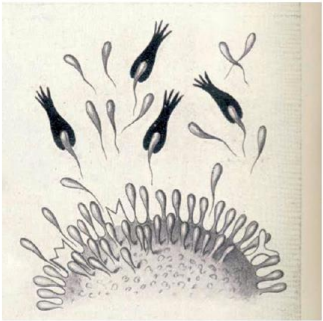
	Biologic (Antibody)	Small molecule
Inhibition of Protein / Protein interaction	Green	Yellow
Inhibition of active site (enzyme, kinase)	Yellow	Green
Intracellular targeting	Red	Green
Oral availability	Red	Green
Target selectivity	Green	Yellow
Rational discovery	Green	Yellow
Toxicity	Green	Yellow
Effector function	Green	Yellow
Cost of goods	Yellow	Green
Half life	Green	Yellow
Immunogenicity	Yellow	Green

# Antibodies: The dream of the magic bullet

## Magic Bullet / Key lock hypothesis



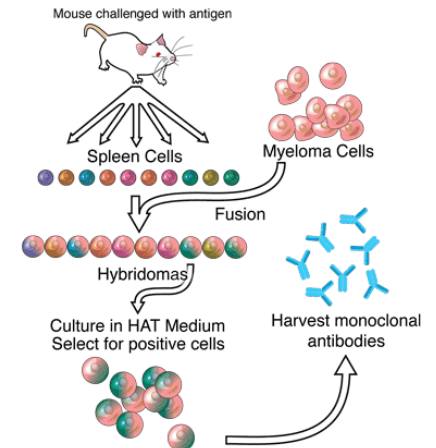
- Paul Ehrlich (1854-1915)
- Hypothesis: Body produces selective molecules to defend against pathogens
- These antibodies are highly selective to one target like a



Ehrlich's side-chain model looks spookily like our modern understanding of antibody production. Adapted from: Ehrlich, P. Croonian lecture: on immunity with special reference to cell life, Proc. Royal Soc. Lond. 66, 424-448 (1900). Courtesy of Stefan H. E. Kaufmann.

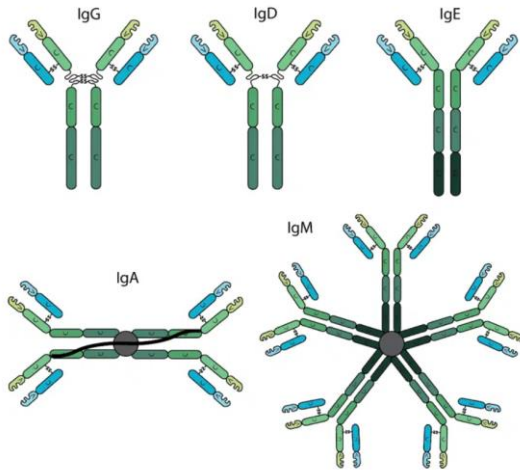
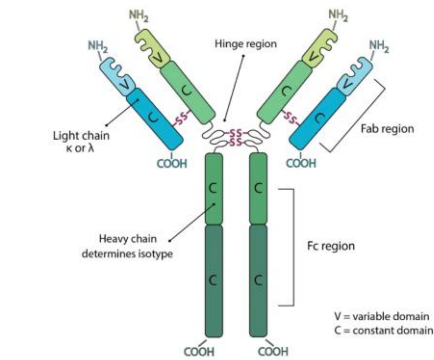
## Monoclonal antibodies

- Cesar Milstein and Georg Koehler (Noble price 1984)
- Hybridoma method for isolation of monoclonal antibodies from mice
- Key step is to immortalize the single antibody producing B-cells so they can be proliferated and analyzed
- The never filed IP however Wistar institute US did, what lead to a big scandal in the early 80s.





# Structure and Feature of Antibodies

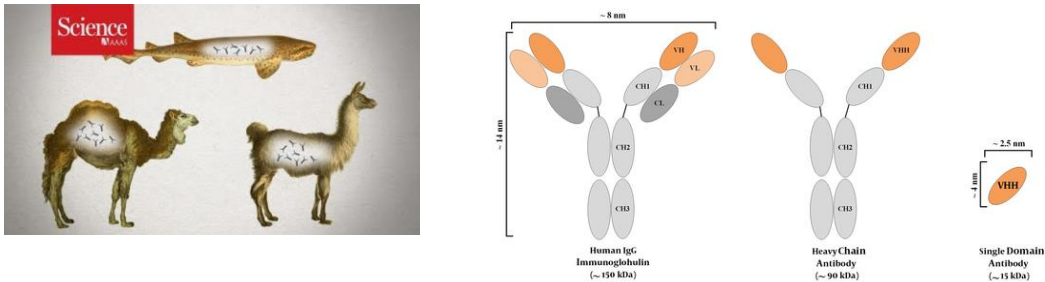


## Structure:

- 4 polypeptide chains
- Variable regions responsible for antigen recognition (human repertoire (single individual)  $10^7$ , but fully accessible are  $10^{15}$ (?) via somatic hypermutation)
- Antigen selectivity determined by 6 CDRs (Complementarity determining regions) which are highly variable and only partially germline encoded (VDJ recombination)
- Constant (Fc) part responsible for long half life and effector function
- 2 light chains (kappa or lambda) 2 heavy chains (different isotypes IgG (1,2,3,4), IgA, IgD, IgE, IgM) for drug development only IgG important
- MW: 150 kDa (Fab 50 kDa)
- 4 inter-chain disulfide bridges (used for disulfide coupling of toxins)
- Glycosylated (important for some functions)
- The binding side on the antigen is called **epitope**, the structure binding on the antibody side is called **paratope**

# Alternative formats

## VHH, single domain antibodies

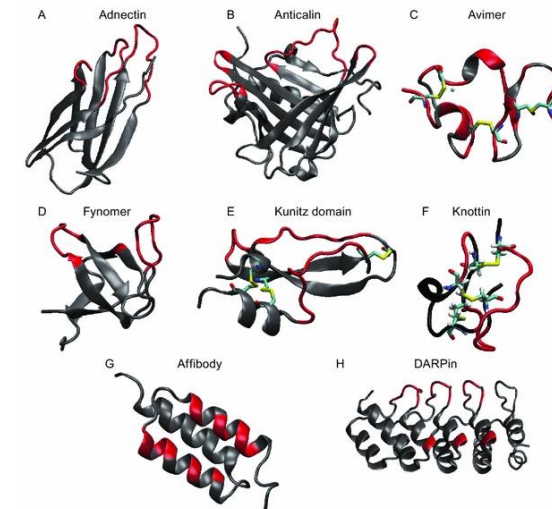


### Key Features:

- Only one chain, easier to express, very easy for multi-specifics (no heavy/light chain pairing issue)
- Different epitopes due to long HCDR3s and evolutionary distance (shark)
- Worse affinity (3 instead of 6CDRs)
- Sometimes production issues due to long HCDR3

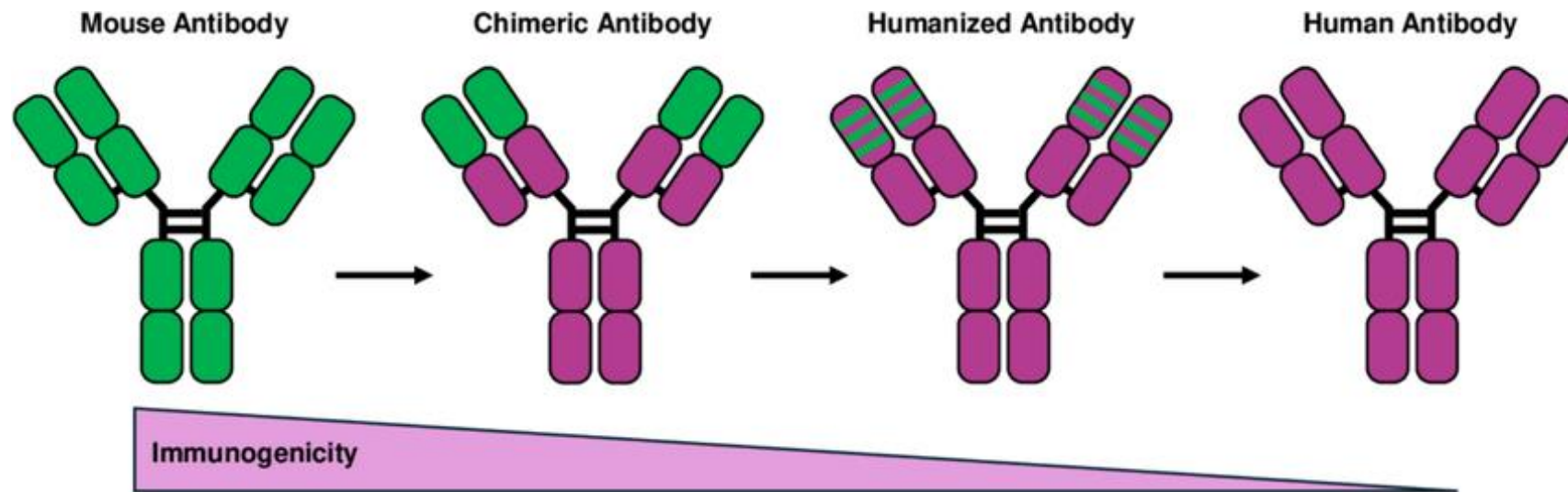
## Alternative synthetic binding scaffolds

(only limited importance in drug development, immunogenicity issues)

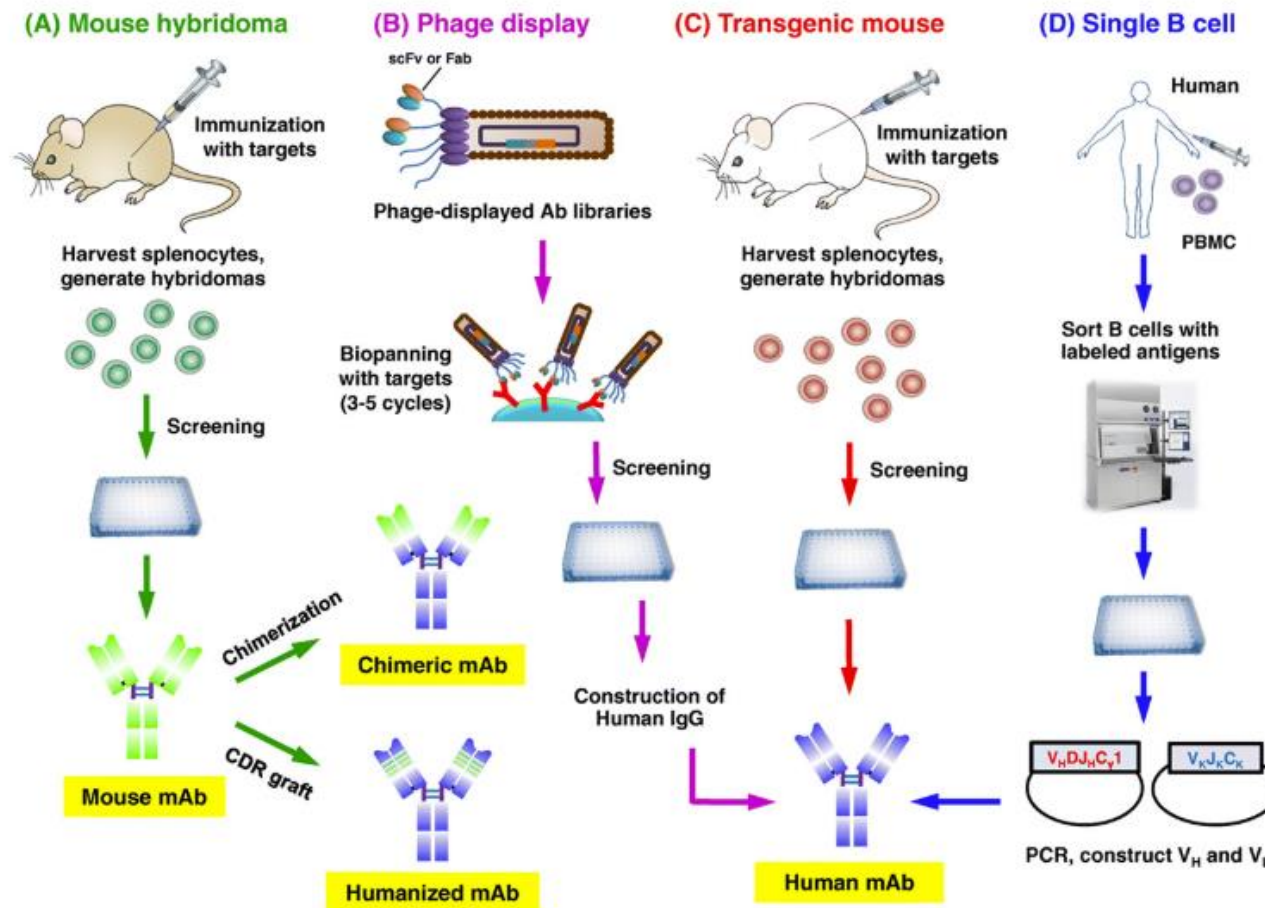


Simeon, R., Chen, Z. In vitro-engineered non-antibody protein therapeutics. Protein Cell 9, 3–14 (2018). <https://doi.org/10.1007/s13238-017-0386->

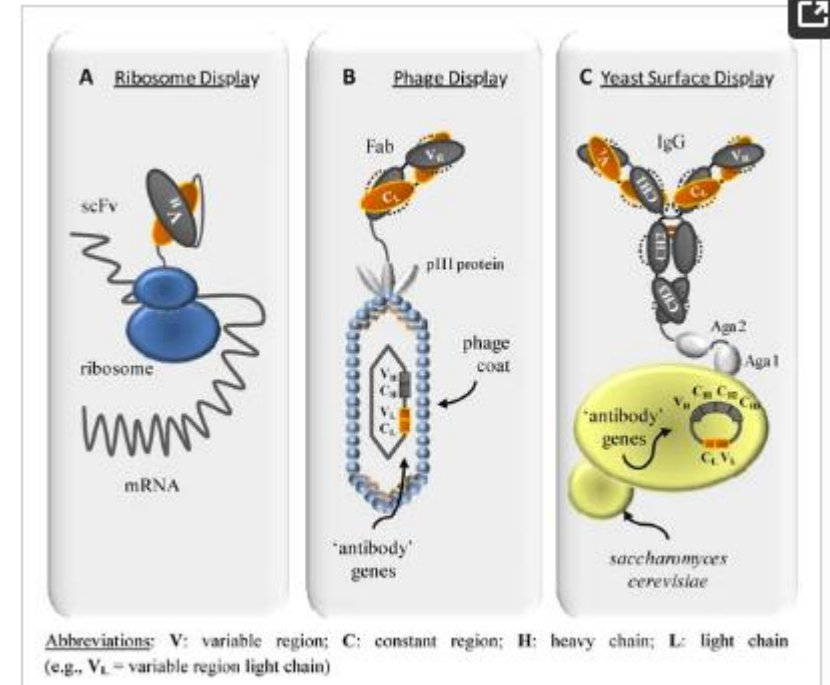
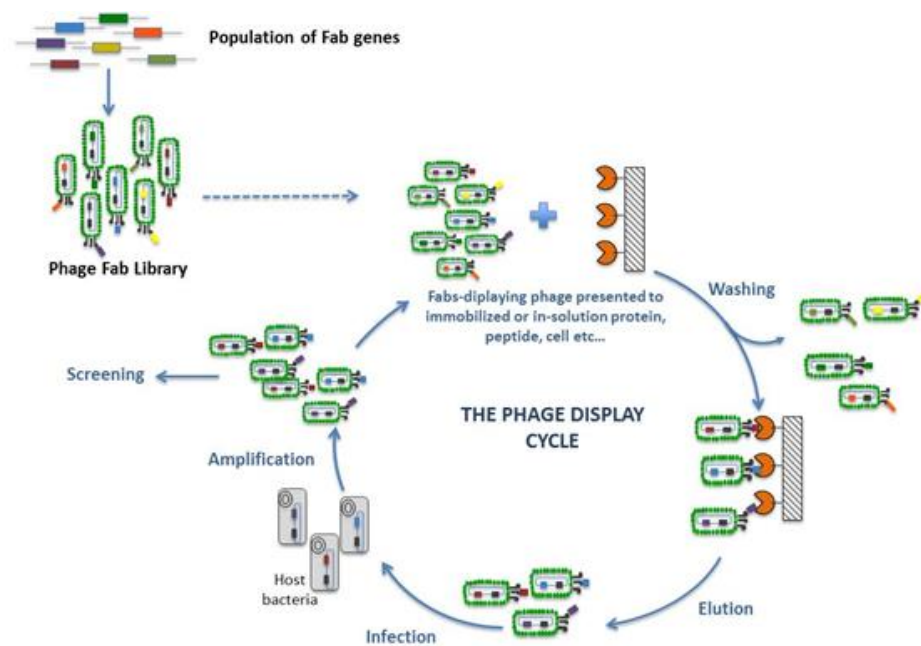
# Humanization



# Discovery of antibodies

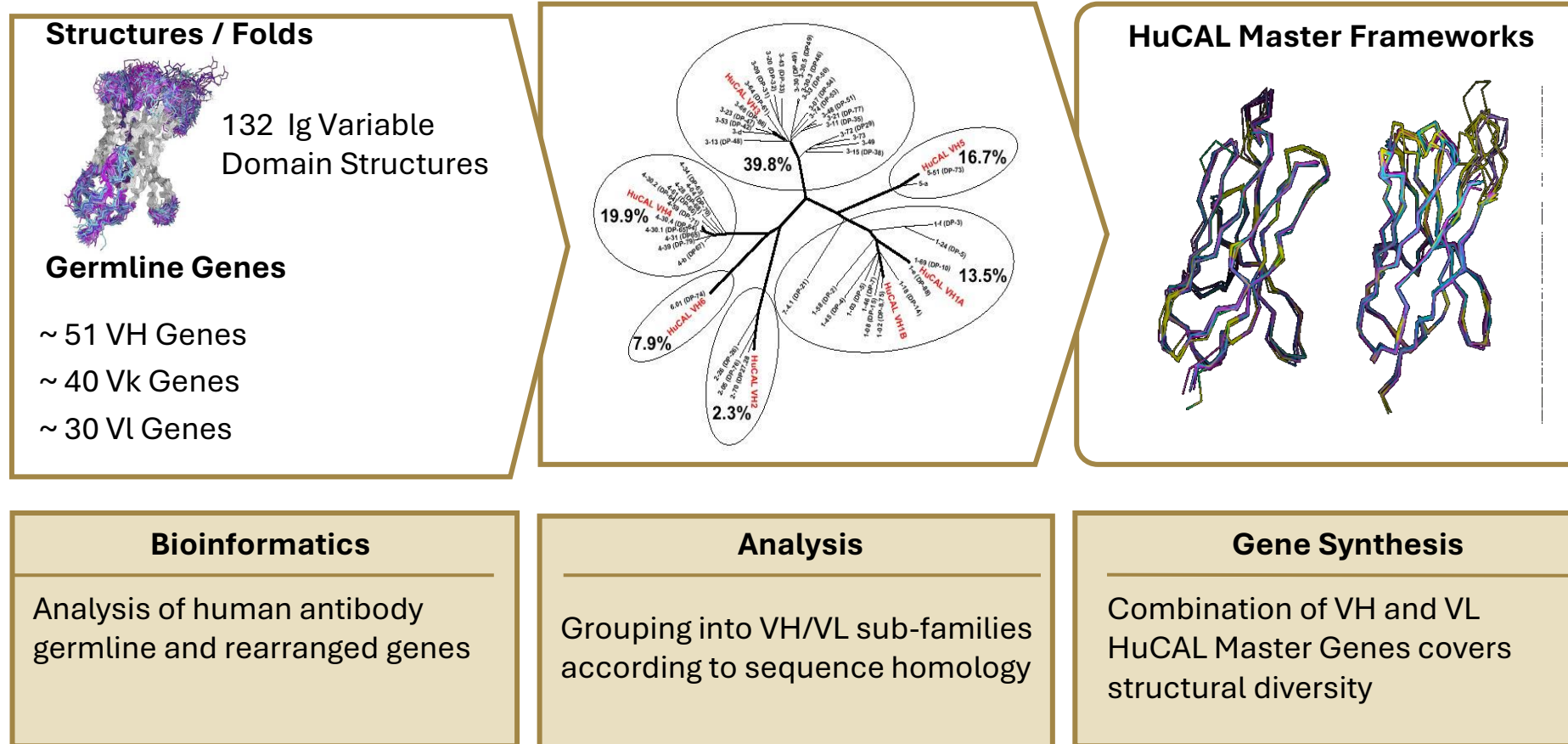


# Display and Libraries (in vitro selection methods)



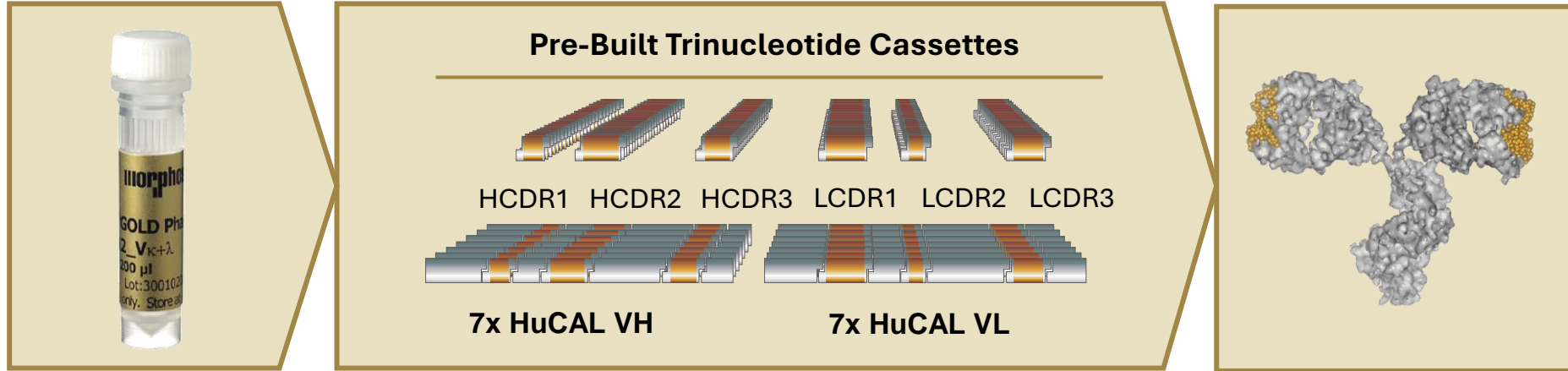


# Example for a synthetic library: Human Combinatory Antibody Library (HuCAL) Concept





# Human Combinatory Antibody Library (HuCAL)



**A  $1.6 \times 10^{10}$  fully human Fab library**

**Master genes are close to human germline sequences**

- Cover structural diversity in man using consensus 7x VH and 7x VL frameworks (49 framework combinations)

**Diverse repertoires in all 6 CDRs**

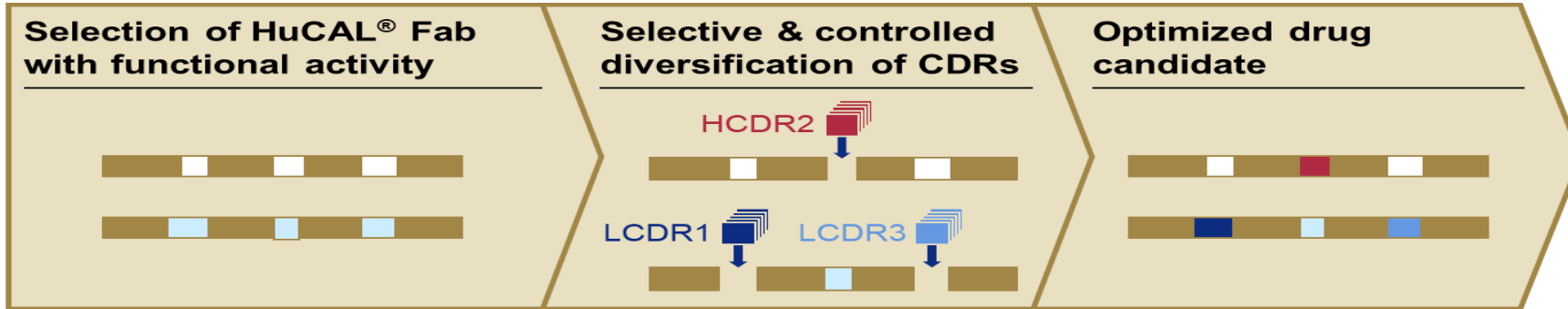
- Diversity designed according to natural distribution in man
- Tailor-made using TRIM technology

**Fully modular**

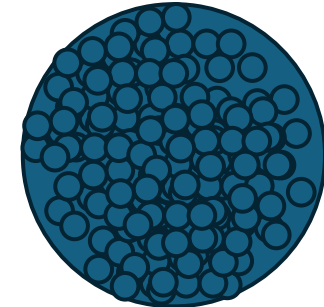
- Engineering, easy optimization and affinity maturation

**morphosys**

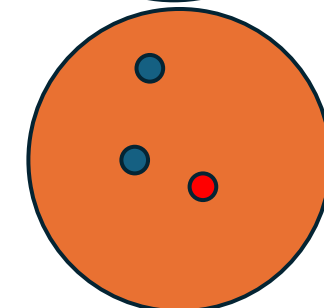
# Affinity Maturation



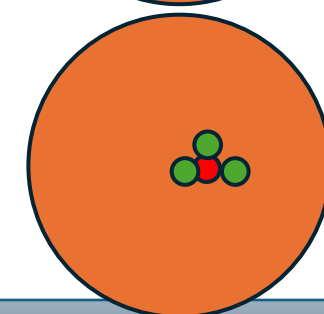
The sequence space concept:



Theoretical CDR diversity:  
 $10^{30}$  (not screenable)

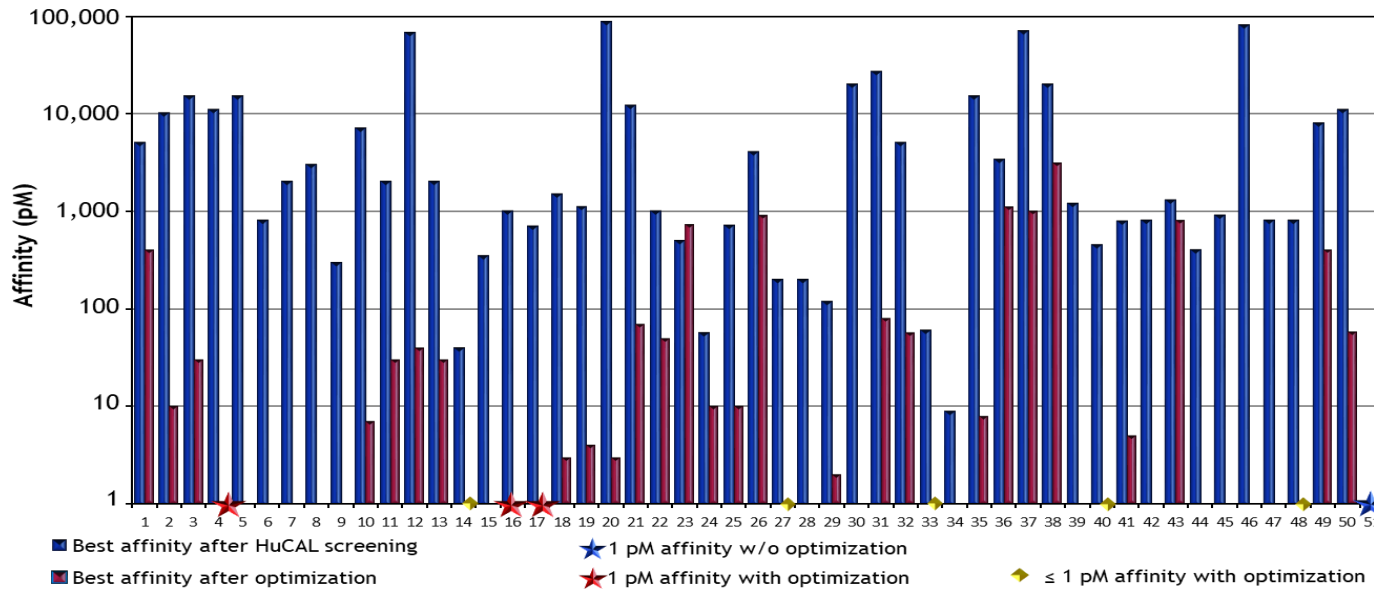


Library "shotgun":  
 $10^{10}$   
Binder  
Non-binder

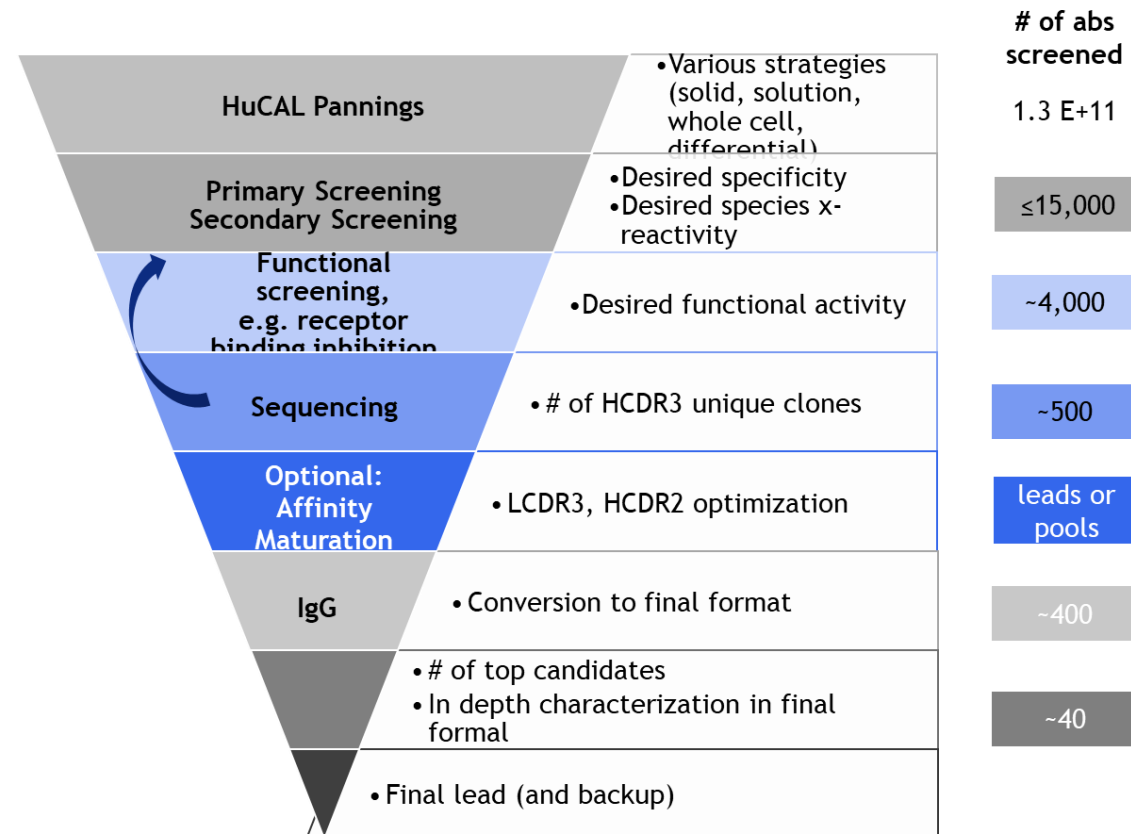


Affinity library  
 $10^{10}$   
Binder  
Improved binder

Best monovalent affinities of therapeutic candidates with & w/o optimization from HuCAL



# Antibody screening funnel

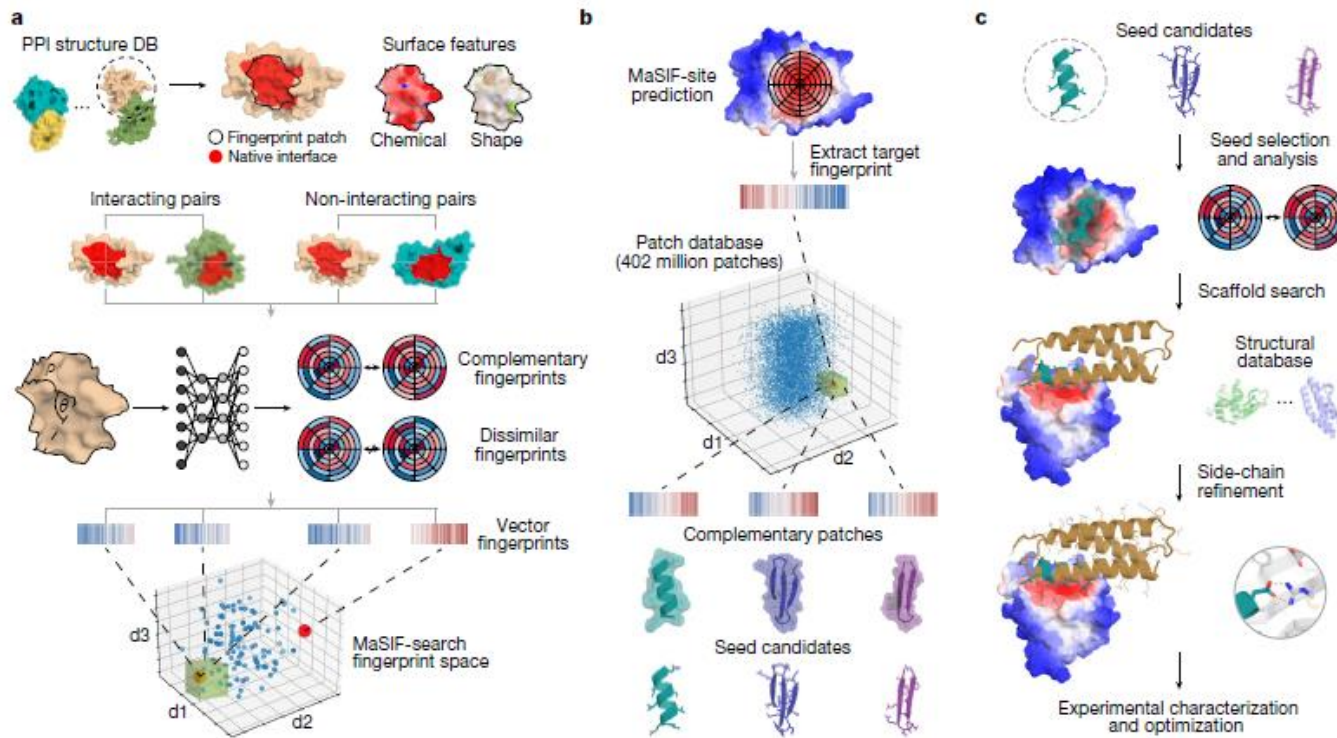


# Alternative antibody discovery methods

Method	Features
Yeast Display	Full IgG display/selection Limited library size ( $10^9$ )
Ribosomal Display	Very large libraries ( $10^{13}$ ) Only scFV Difficult IgG conversion
Alternative animals (Chicken, rabbit)	Higher epitope diversity (evolutionary distance) Humanization difficult
B-cells from deceased	E.g. Spanish flu survivors
Full de novo / in silico	Still lacking final prove

# Full de novo generation of binders

- The concept of interactable surface fingerprints, the “druggable” epitope



## Article

## De novo design of protein interactions with learned surface fingerprints

<https://doi.org/10.1038/s41586-023-05993-x>

Received: 16 June 2022

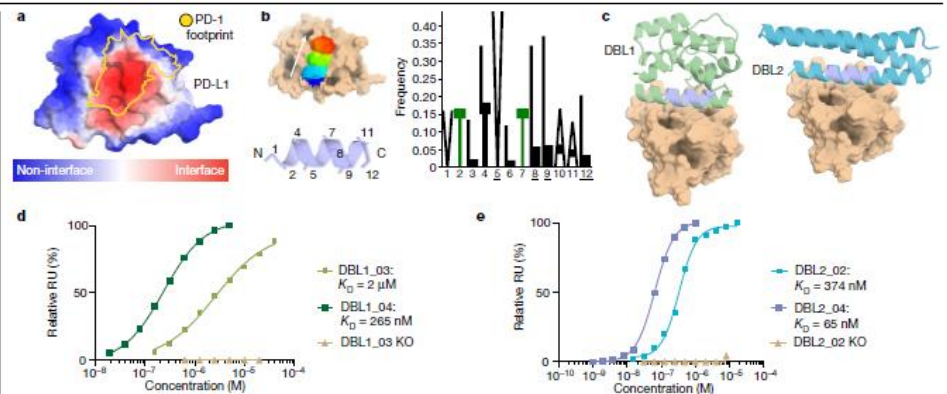
Accepted: 21 March 2023

Published online: 26 April 2023

Open access

Check for updates

Pablo Gainza<sup>1,2,3,11</sup>, Sarah Wehrle<sup>1,2,11</sup>, Alexandra Van Hall-Beauvais<sup>1,2,11</sup>, Anthony Marchand<sup>1,2,11</sup>, Andreas Schreck<sup>1,2,11</sup>, Zander Harteveld<sup>1,2</sup>, Stephen Buckley<sup>1,2</sup>, Dongchun Ni<sup>1,4</sup>, Shuguang Tan<sup>5</sup>, Freyr Sverrisson<sup>1,2</sup>, Casper Goverde<sup>1,2</sup>, Priscilla Turelli<sup>6</sup>, Charlene Raciotti<sup>6</sup>, Alexandra Teslenko<sup>7</sup>, Martin Pacesa<sup>1,2</sup>, Stéphane Rosset<sup>1,2</sup>, Sandrine Georgeon<sup>1,2</sup>, Jane Marsden<sup>1,2</sup>, Aaron Petruzzella<sup>8</sup>, Kefang Liu<sup>8</sup>, Zepeng Liu<sup>8</sup>, Yan Chal<sup>9</sup>, Pu Han<sup>9</sup>, George F. Gao<sup>5</sup>, Elisa Orlicchio<sup>9</sup>, Beat Fierz<sup>2</sup>, Didier Trono<sup>6</sup>, Henning Stahlberg<sup>1,4</sup>, Michael Bronstein<sup>10</sup> & Bruno E. Correia<sup>1,2,12</sup>



# Outlook, the in silico challenge

Where are we with full in silico generation of antibodies?

## Correspondence

<https://doi.org/10.1038/s41587-024-02469-9>

## AI antibody: an experimentally validated in silico antibody discovery design challenge

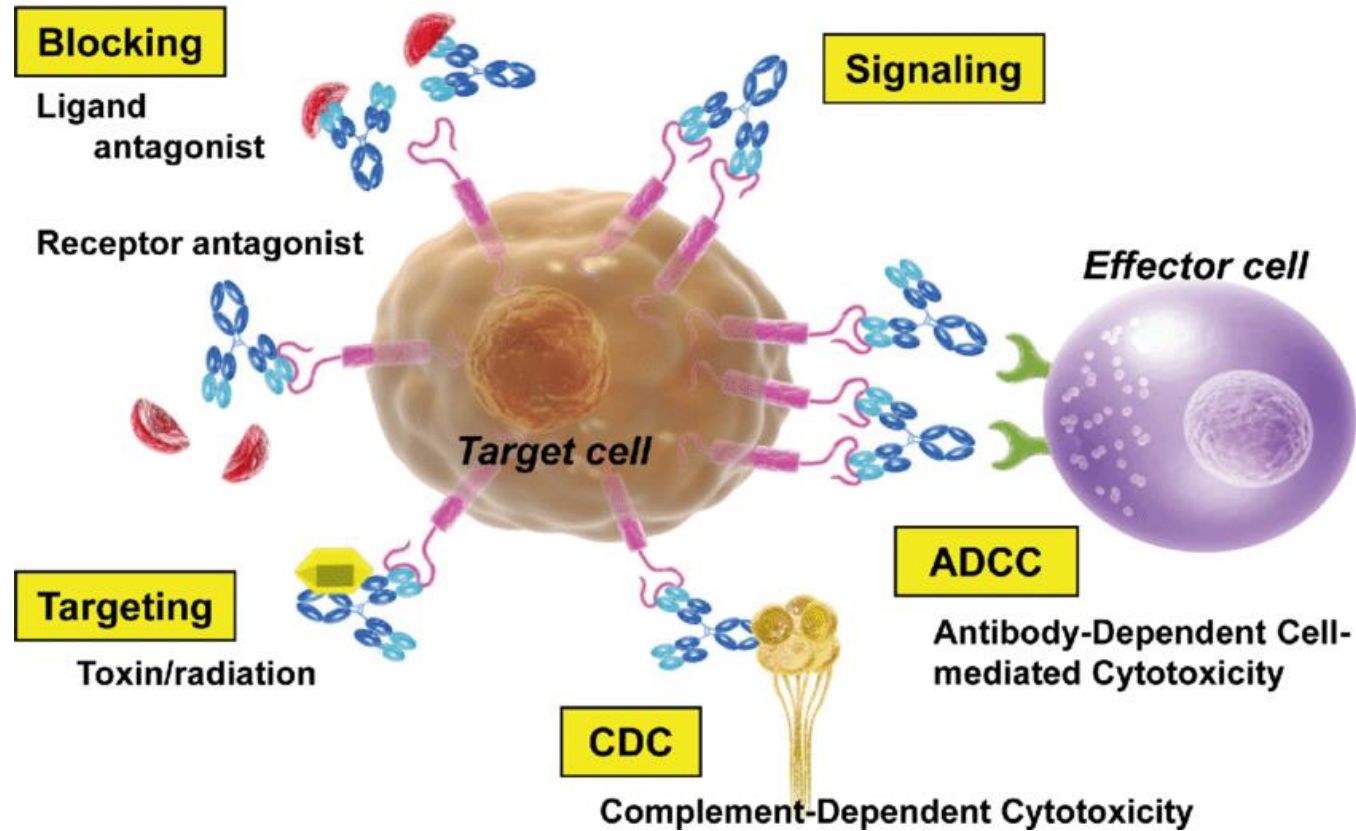
 Check for updates

Science is frequently subject to the Gartner hype cycle<sup>1</sup>: emergent technologies spark intense initial interest, followed by a period of disillusionment, a period of rationality, and finally, widespread adoption. This cycle has been observed in many technologies, including artificial intelligence (AI) and machine learning (ML). AI/ML has become a major driver of scientific discovery, particularly in the field of protein structure prediction. The emergence of AlphaFold<sup>2</sup> and other AI/ML-based protein structure prediction tools has dramatically changed the landscape of structural biology. Although AlphaFold has not competed since, many methods today are inspired by the AlphaFold architecture. The AI/ML-based protein structure prediction challenge (AI/ML challenge) is a series of challenges in antibody discovery, calibrated via the eponymous [Antibody.org](https://antibody.org) website) that will present a series of escalating AI/ML challenges in antibody discovery, calibrated via the eponymous [Antibody.org](https://antibody.org) website).

1. Given an antibody sequence with known affinity to a target, generate candidates with improved affinities.
2. Given an antibody sequence with known affinity to a target, with poor developability properties (for example, thermal stability, polyreactivity), generate candidates with equal or better affinities that lack the issues of poor developability.
3. Given the sequence of a target with known structure, and structurally similar targets in the PDB, generate specific antibodies binding to the target.
4. Given the sequence of a target with unknown structure, but similar targets in the PDB, generate specific antibodies binding to that target.
5. Apply Challenge 3 above to a specific predefined epitope.
6. Given a set of antibody sequences known to bind distinct epitopes on a given target, predict which antibodies bind to different epitopes.
7. Given a set of antibody sequences known to bind distinct epitopes on a given target, predict which antibodies will allow sandwich binding.
8. Given the sequence of a target, and a specific epitope within that target, generate de novo antibodies binding to that specific epitope.
9. Given a set of diverse antibodies, predict their epitopes.
10. Given the sequence of a target with unknown structure, generate antibodies binding to that target.
11. Given an antibody sequence to a known human target epitope, create antibody designs that are cross-reactive to cynomolgus monkey and mouse with epitopes identical to or spatially close to the parental human epitope in their 3D structure.
12. Create de novo or rationally guided antibody designs which do not bind any known targets (isotype controls).



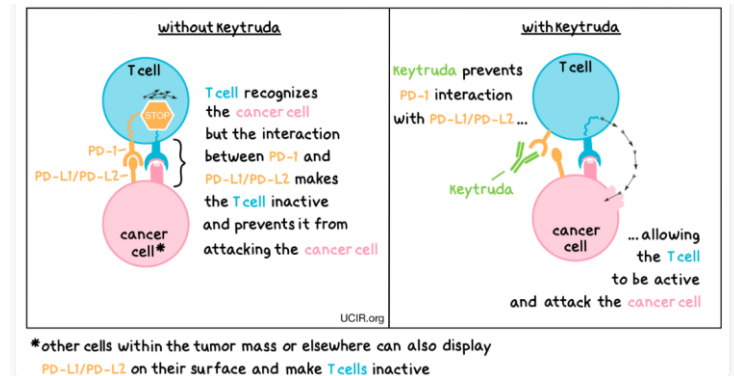
# Antibodies Modes of Action



# Examples of antibody blockbuster

## Keytruda (Pembrolizumab)

- Humanized mouse antibody against PD-1 silent IgG4 (not depleting)
- Mode of action

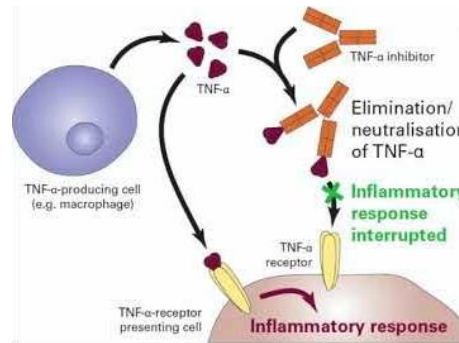


<https://www.ucir.org/immunotherapy-drugs/pembrolizumab>

- Indications: TNBC, NSCLC, Melanoma, Kidney, Colorectal
- USD 20.5b sales in 2023

## Humira (Adalimumab)

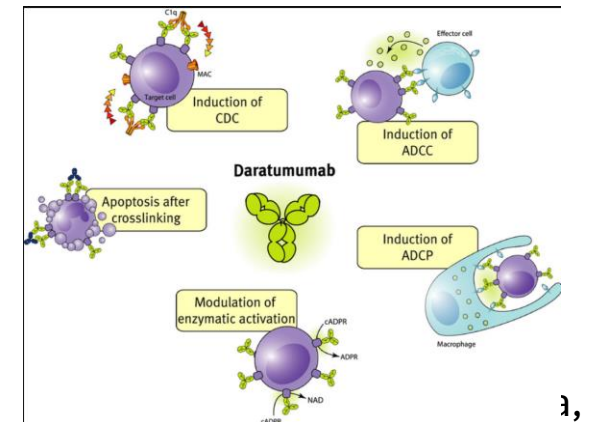
- Human antibody (1<sup>st</sup> phage display mAb) against TNFalpha IgG1
- Mode of action:



- Indications: Crohn's, Rheumatoid arthritis, Plaque Psoriasis
- Sales: USD 14b sales in 2023

## Darzalex (Daratumumab):

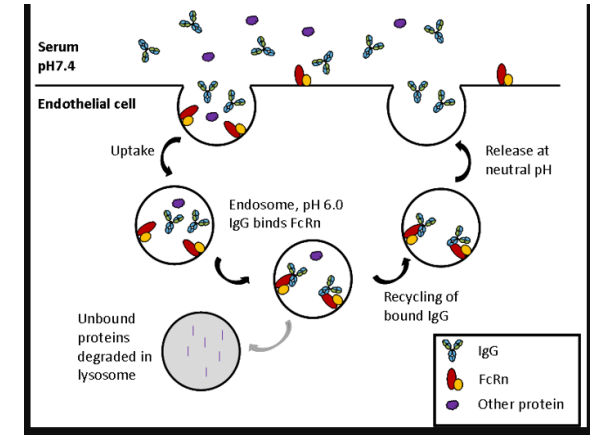
- Human antibody (from humanized mouse) against CD38 IgG1 (full ADCC, ADCC and CDC active)
- Mode of action:



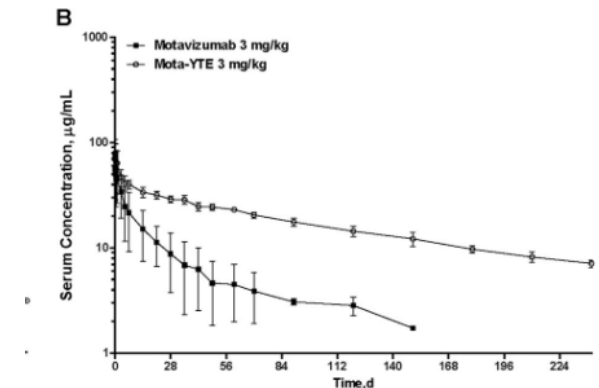
- autoimmune diseases
- Sales: USD 10b in 2023

# Antibody characterization Half Life

- Like albumin antibodies (IgG) bind to the neonatal Fc receptor (FcRn) and are recycled
- This leads to serum half life of around 14d enabling 2-4 weekly dosing of antibodies
- Antibody half life can be tuned by mutations in the Fc region, mostly used is the so called YTE mutation increasing half life to approx. 4 weeks.
- Certain application (e.g. radio pharmaceuticals) prefer very short half life, mutations for this also exist.



<https://absoluteantibody.com/wp-content/uploads/2014/03/Recycling.png>

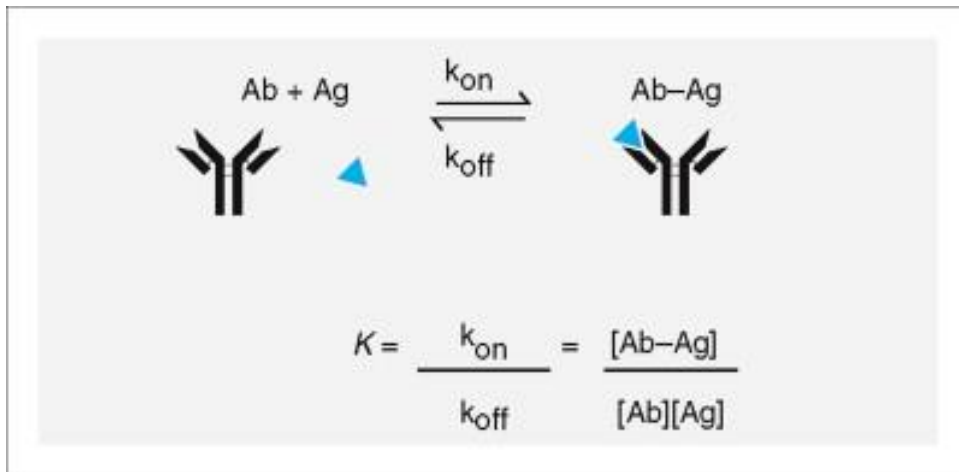


Robbie GJ, Criste R, Dall'Acqua WF, Jensen K, Patel NK, Losonsky GA, Griffin MP. 2013. A Novel Investigational Fc-Modified Humanized Monoclonal Antibody, Motavizumab-YTE, Has an Extended Half-Life in Healthy Adults. *Antimicrob Agents Chemother* 57:.

# Antibody characterization (I)

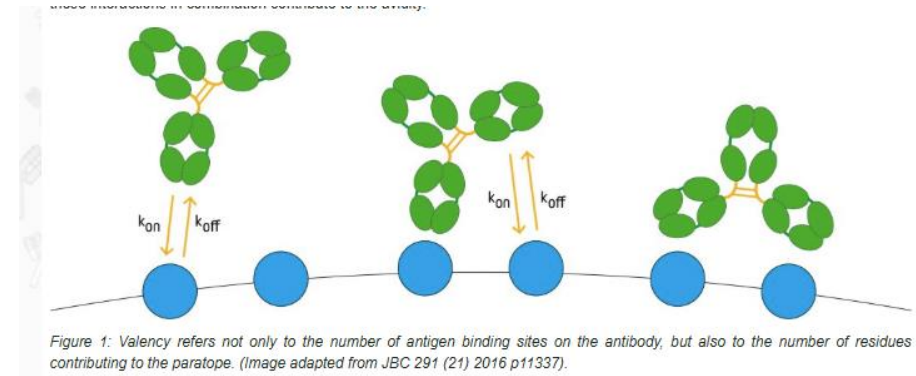
## Avidity

## Affinity



Typical (monovalent) affinities of antibodies:

- Soluble antigens: 0.1-300pM
- Surface antigens: 0.1-10nM
- ADCs: 1-50nM



Factors influencing avidity:

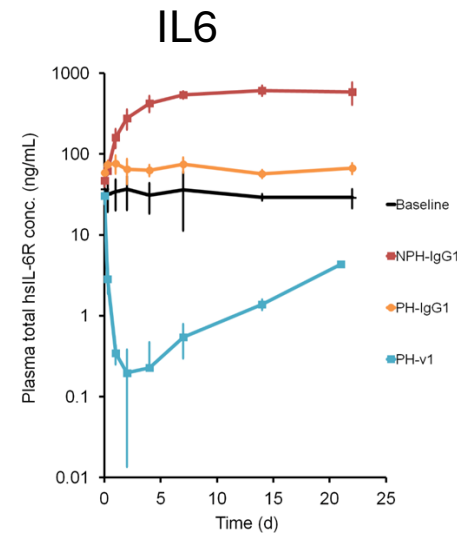
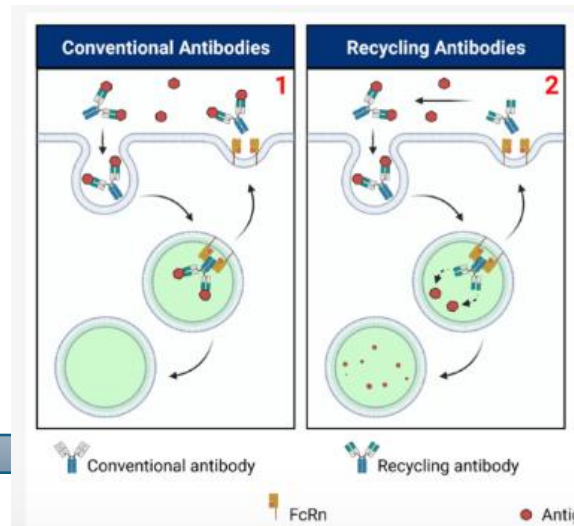
- $k_{on}$  and  $k_{off}$
- Antigen density
- Epitopes

# Affinity: points to consider for soluble antigens

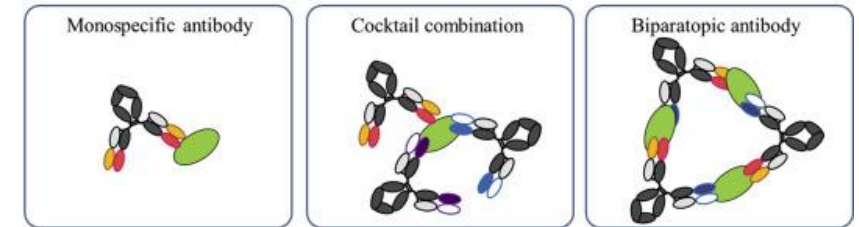
- Homo-multimeric soluble antigens (e.g. TNF $\alpha$ , IL23..) form immune-complexes and are easily cleared via the liver

However....

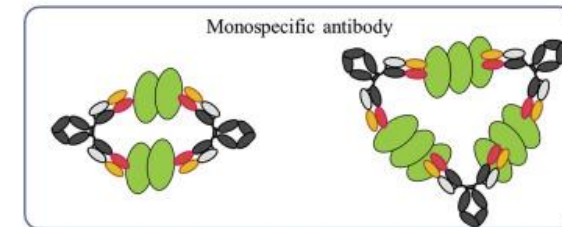
- Monomeric soluble targets (CCL2, IL6, GCSF) cannot be eliminated *in vivo* ... instead target plasma concentration increases in serum
  - Key reason for many antibodies failing: e.g. MCP-1 antibodies worsen because plasma levels rise over time (depot effect)
- Solutions:
  - Extreme slow off-rates
  - Bi-paratopic antibodies
  - pH sensitive binding (recycling antibody)



Monomeric soluble target antigen



Multimeric soluble target antigen

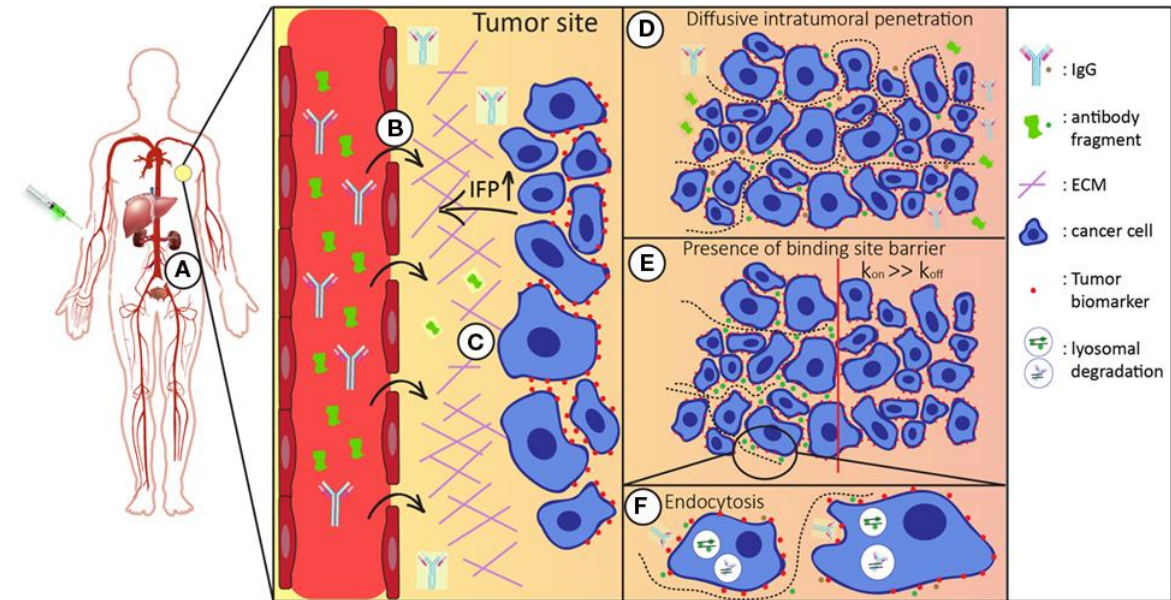


Kenta Haraya, Tatsuhiko Tachibana, Tomoyuki Igawa, Improvement of pharmacokinetic properties of therapeutic antibodies by antibody engineering, Drug Metabolism and Pharmacokinetics, <https://doi.org/10.1016/j.dmpk.2018.10.003>.



# Affinity: points to consider in oncology

- Barrier effect (under debate):
  - Very high affinity might prevent deep tumor penetration
- Triangle to be optimized:
  - Affinity sweet spot between tumor penetration and barrier
  - Size: as smaller as better (tumor penetration) however as smaller as shorter half life
  - Half life: as longer as better (more passes through tumor) however as larger as less penetration



Front. Immunol. , 12 October 2017  
Sec. Vaccines and Molecular Therapeutics  
Volume 8 - 2017 | <https://doi.org/10.3389/fimmu.2017.01287>

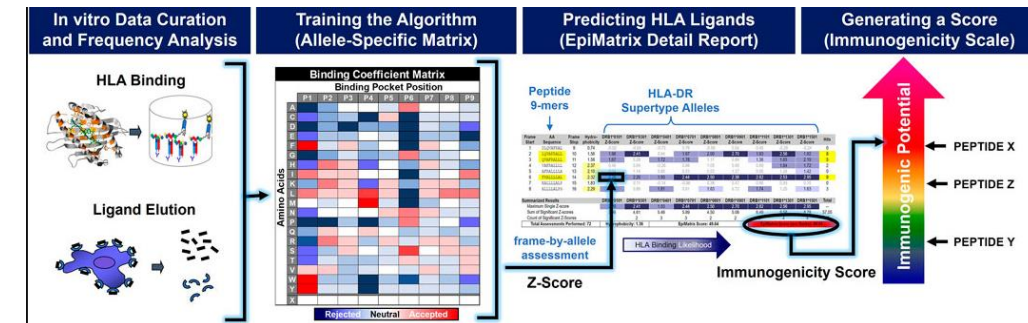
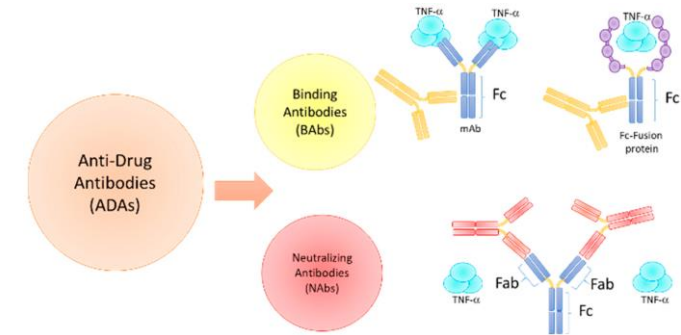


# Antibody characterization Biophysics(II)

Feature	Issues	Measurements
Monomeric content	Aggregation (immunogenicity)	Size exclusion chromatography (SEC); Light scattering (MALS)
Hydrophobicity	Aggregation, high viscosity (for s.c), unspecific binding	Hydrophobic interaction chromatography (HIC)
Melting temperature	Stability, storage	CD, Thermoflour
Posttranslational modifications (glycosylation, isomerisation, etc)	Heterogeneity (dose finding)	Mass spectrometry (MS)
ADCC/ADCP	Functionality	Reporter cells
Yield	Cost of goods	

# Immunogenicity

- The formation of (neutralizing) anti-drug-antibodies (ADAs) is one of the key issues in the development of biologics.
- Key drivers for immunogenicity:
  - Primary protein sequence (foreign) , T-cell epitope
    - In silico tools to predict potentially immunogenic epitopes
    - Ex vivo testing in human antigen presenting cells
  - Biophysical properties (B-cell activation):
    - Aggregation, stickiness
  - Target selection:
    - Targets on immune cells (e.g. cytokine receptors) tends to have greater potential for immunogenicity
  - Pre existing antibodies:
    - Certain e.g. glycan structures, homology to vaccines etc. might have triggered



Front. Drug Discov. , 10 October 2022  
 | <https://doi.org/10.3389/fddsv.2022.952326>

# Immunogenicity against Cetuximab a scientific mystery story



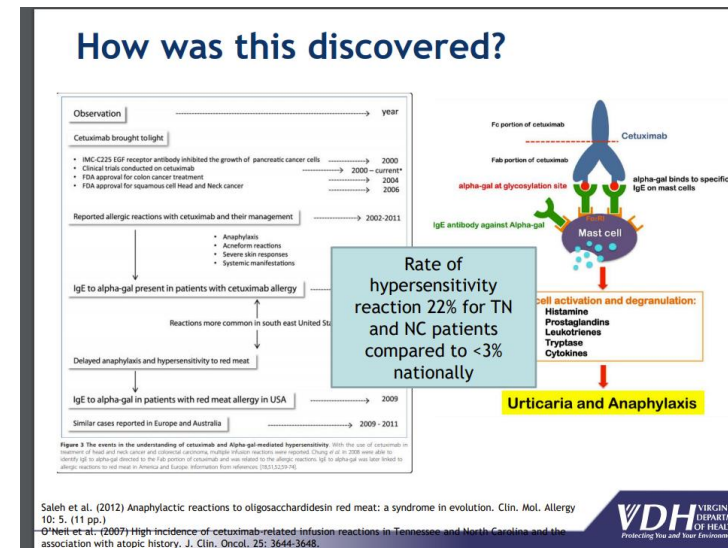
Distribution of Cetuximab hypersensitivity

# Immunogenicity against Cetuximab a scientific mystery story



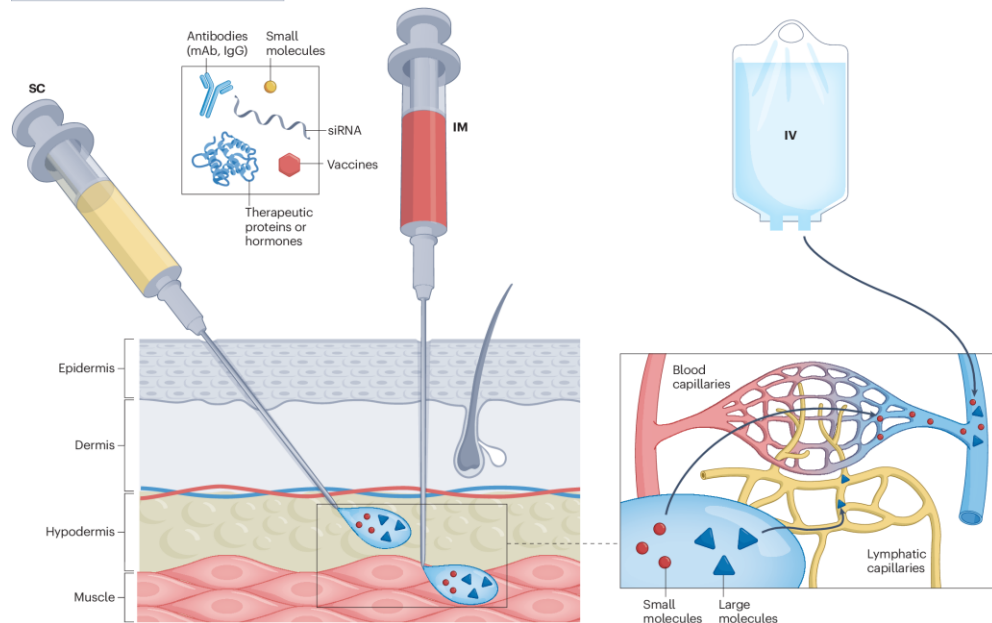
Distribution of Cetuximab hypersensitivity

- In contrast to most other monoclonal antibodies (which are produced in CHO (Chinese hamster ovary) cells, Cetuximab is still produced in a mouse hybridoma, this cell line adds an unusual sugar (a-gal) to the Fc part.
- The same sugar structure is part of the toxin of a tick homed in this area



# Antibody administration

Subcutaneous (SC)	Intramuscular (IM)	Intravenous (IV)
<ul style="list-style-type: none"> <li>✓ Improved patient compliance and comfort</li> <li>✓ Minimally invasive, multiple injection sites</li> <li>✓ Slow absorption rate and prolonged drug exposure</li> <li>✓ Lymph node targeting</li> <li>✓ Reduced costs, hospitalization time, waste of drug and consumables</li> <li>✗ Variable bioavailability</li> <li>✗ Small injection volumes (&lt;2-3 ml)</li> <li>✗ Risk of local site reactions</li> </ul>	<ul style="list-style-type: none"> <li>✓ Rapid absorption, ideal for emergencies</li> <li>✓ Minimally invasive</li> <li>✓ Lymph node targeting</li> <li>✗ Small injection volumes (&lt;2-3 ml)</li> <li>✗ Potential local pain and discomfort</li> <li>✗ Risk of nerve or blood vessel damage</li> <li>✗ Limited injection sites with variable absorption</li> <li>✗ Injection performed by trained professionals; self-administration can be difficult</li> </ul>	<ul style="list-style-type: none"> <li>✓ Quantitative bioavailability, precise control of the dose</li> <li>✓ Administration of large volumes</li> <li>✓ Fastest onset of the drug after administration</li> <li>✗ Invasive and painful, extended observation post-administration</li> <li>✗ High peak plasma concentration</li> <li>✗ Injection performed by health-care professionals</li> <li>✗ Daily preparation of sterile formulations</li> <li>✗ High costs and long hospitalization stays</li> </ul>



## S.c. vs. i.v.

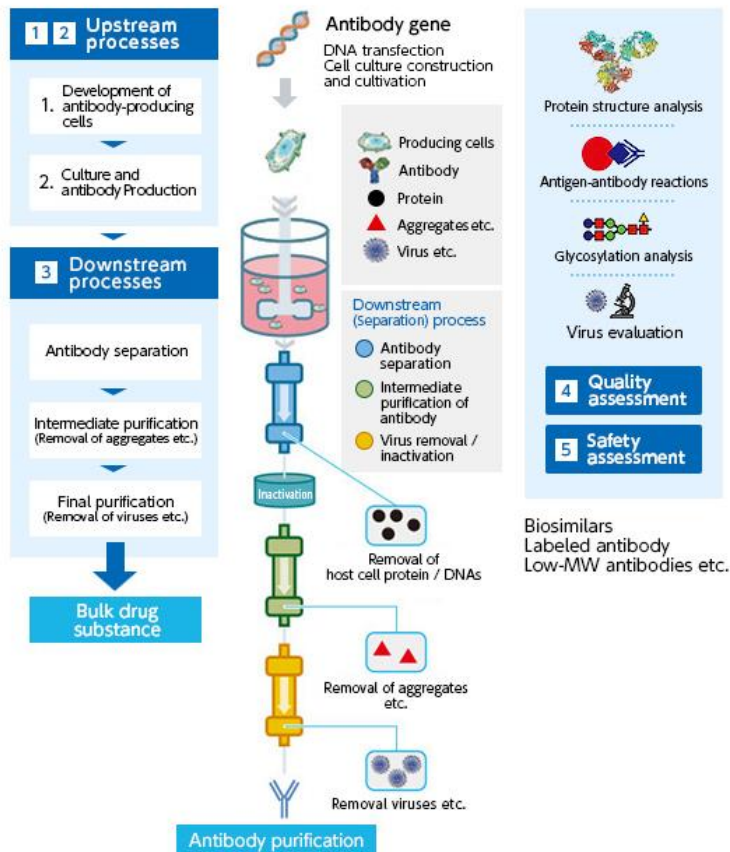
- S.c. application esp. in pens or pre-filled syringes becomes differentiation factor esp. in chronic disease (atopic dermatitis, RA, Crohn's, allergy, asthma...)
- However: antibodies have to be very well behaved (solubility, stability, aggregation) to be formulated to high concentrations which is needed for s.c.
- For cost reasons, often early clinical trials are done with i.v. and then s.c. is developed
- For Humira the device design is considered pivotal for commercial success because patients with rheumatoid arthritis can handle it.



Tomasini, L., Ferrere, M. & Nicolas, J. Subcutaneous drug delivery from nanoscale systems. Nat Rev Bioeng 2, 501–520 (2024). <https://doi.org/10.1038/s44222-024-00161-w>

# Antibody production

- Standard process:



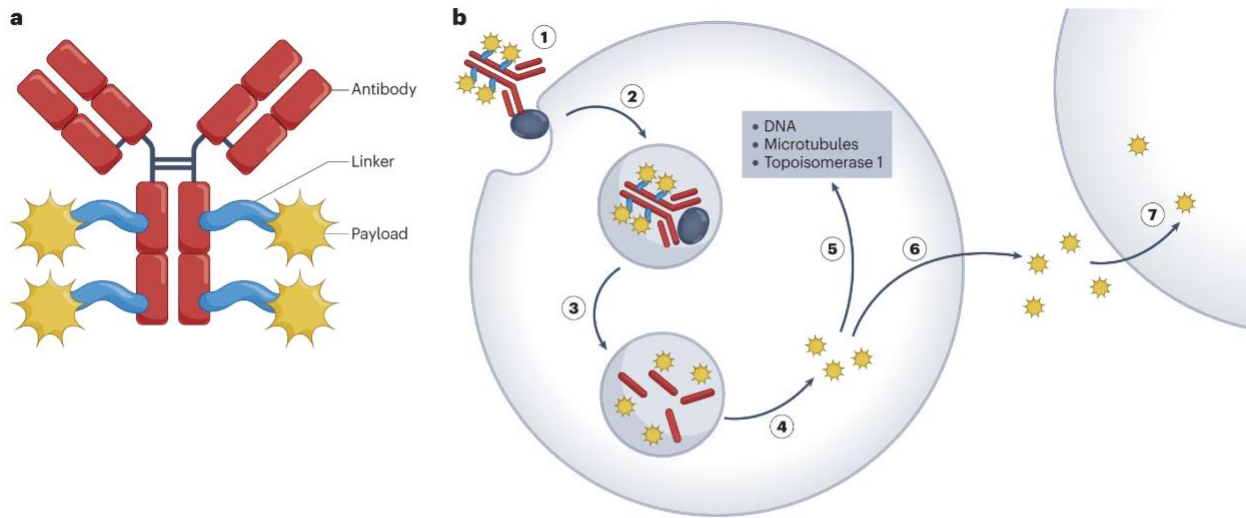
- Production Systems:

- CHO (standard)
  - Right glycosylation
- Yeast
  - Cheap, but glycosylation difficult
- E.coli
  - Very cheap, No glycosylation
- Plants: Tobacco, potato, algae, moss
  - Not established but discussed for: very high-volume production, (oral) vaccination, third world countries, and highly toxic fusion proteins



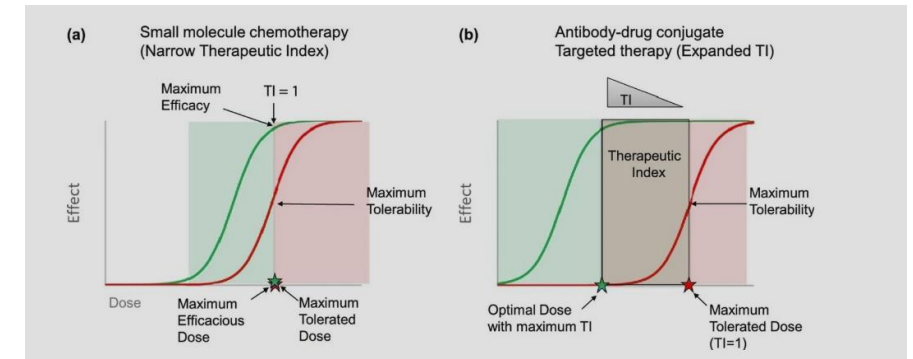


# Antibody Drug Conjugates (ADCs)



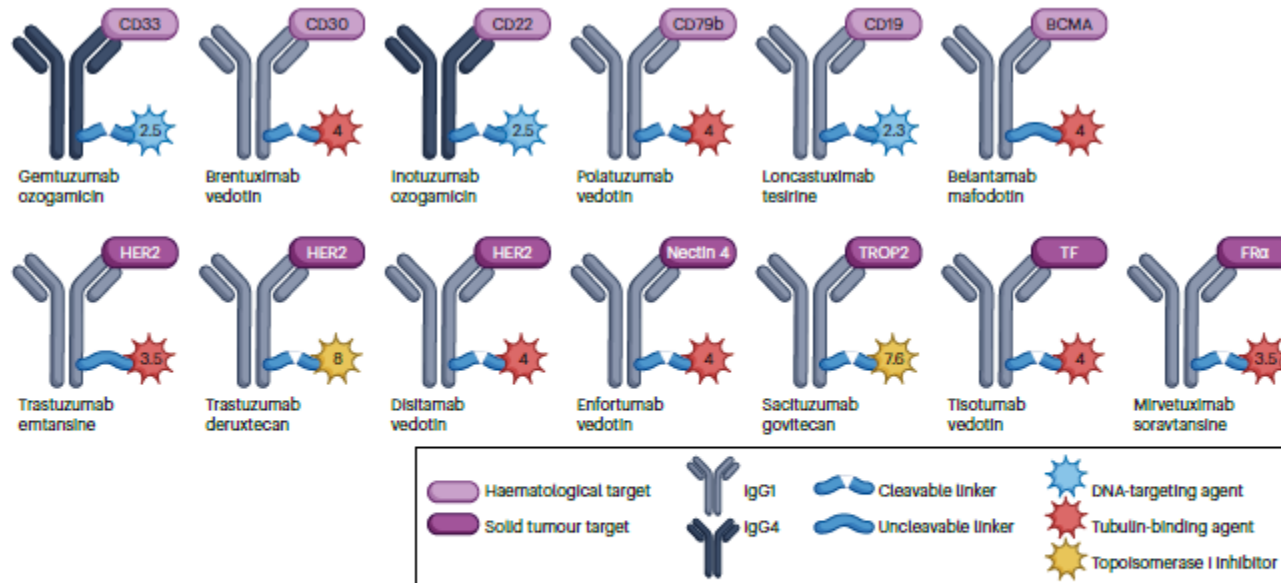
**a**, Antitumour ADCs are composed of three key elements: a monoclonal antibody moiety that binds to an antigen preferentially expressed on the tumour cell surface, thereby ensuring specific binding to tumour cells; a covalent linker that ensures that the payload is not prematurely released in the blood but is released within the tumour cell; and a cytotoxic payload that will induce tumour cell apoptosis through the targeting of key components (DNA, microtubules, topoisomerase 1). **b**, ADC cytotoxicity requires key sequential steps: (1) binding to cognate antigen; (2) internalization of the ADC-antigen complex; (3) lysosomal degradation of the antibody portion; (4) release of payload within the cytoplasm; and (5) interaction with target. A fraction of the payload may be released in the extracellular environment (6) where it can be taken up by neighbouring cells (7), a process known as the bystander effect.

- “Selectively” deliver toxic payloads to cancer cells with a specific target sparing healthy cells
- Goal: Increase therapeutic index (typical TI are around 3 for ADCs)



Dumontet, C., Reichert, J.M., Senter, P.D. et al. Antibody–drug conjugates come of age in oncology. *Nat Rev Drug Discov* 22, 641–661 (2023). <https://doi.org/10.1038/s41573-023-00709-2>

# Antibody Drug Conjugates (ADCs) II



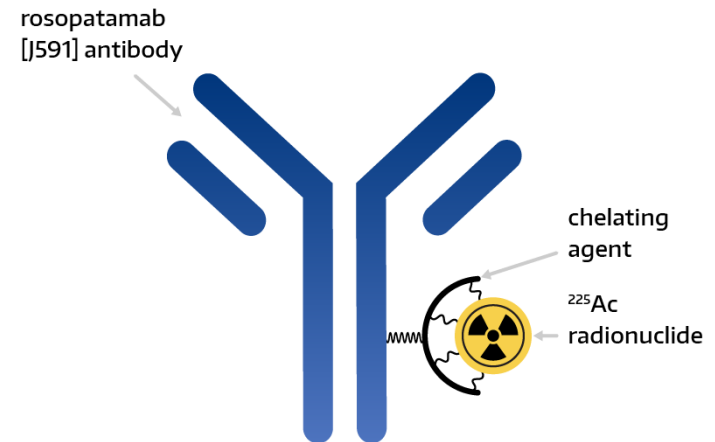
**Fig. 2 | Main characteristics of approved ADCs.** The similarities and differences among approved ADCs. Of the 13 approved ADCs, 6 target haematological indications (top row) and 7 target solid-tumour indications (bottom row), including 3 that target HER2 antigen. Eleven of these ADCs belong to the IgG1 subclass, which has a crystallizable fragment (Fc) portion that can effectively bind to and activate Fcγ-receptor-expressing cells, whereas others belong to the IgG4 subclass, which

naturally has a lower affinity for Fcγ receptors. Various linker technologies have been used. These linkers are categorized as being cleavable (broken chain) or uncleavable (continuous chain). Payload colour indicates DNA-targeting agents in blue, tubulin binders in red and topoisomerase I inhibitors in yellow. The values given for the payloads indicate the DARs. BCMA, B cell maturation antigen; TF, tissue factor; TROP2, tumour-associated calcium signal transducer 2.

- Important parameters:
  - Target: typical examples: HER2, cMet, Trop2, CD79b (liquid tumor) (as “cleaner” and “homogenous”) as better
  - Target: internalization important
  - Toxin (Tubulin inhibitors, topoisomerase inhibitors, PDBs...)
  - Linker, cleavable vs. non cleavable
  - Drug antibody ratio (DAR): typically, 2-8
  - Site directed vs. random conjugation

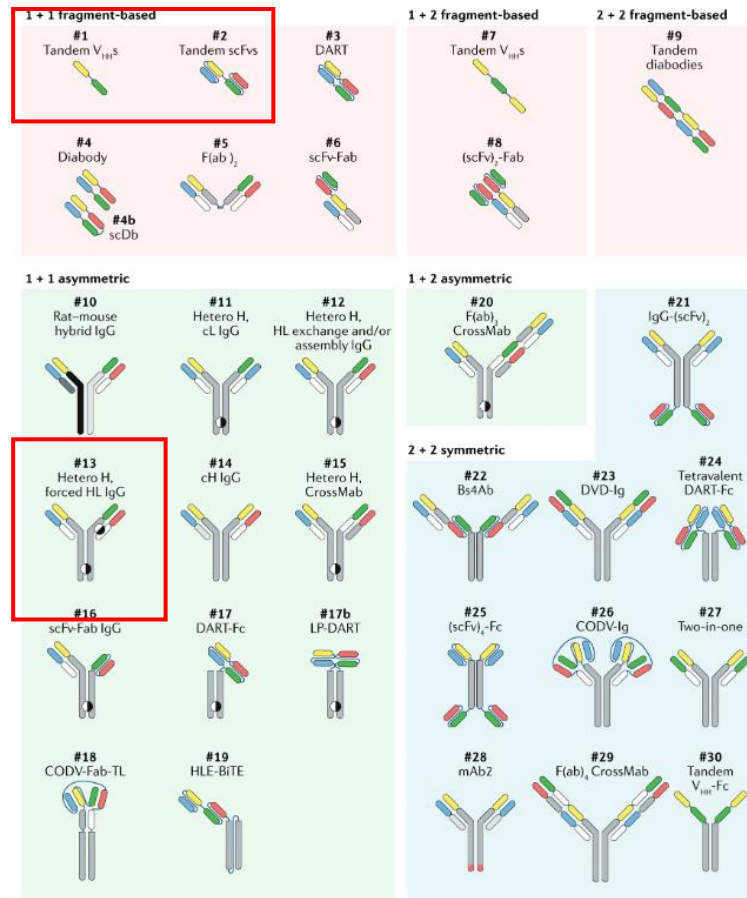
# Other conjugates

- Antibody radio conjugates
  - Deliver alpha, beta or gamma emitter to tumor side (most used isotopes  $^{225}\text{Ac}$  Actinium,
  - Very efficient
  - Low resistance
  - Short half life needed
  - Secondary tumors
  - Difficult supply and waste chain
  - Difficult production (heating for chelator load)
- Antibody cytokine conjugates
  - Deliver “toxic” immunomodulatory cytokines in inflammatory or cancer lesion
- Antibody ASO (antisense oligo), siRNA etc.. conjugate
  - Silence genes in target cells

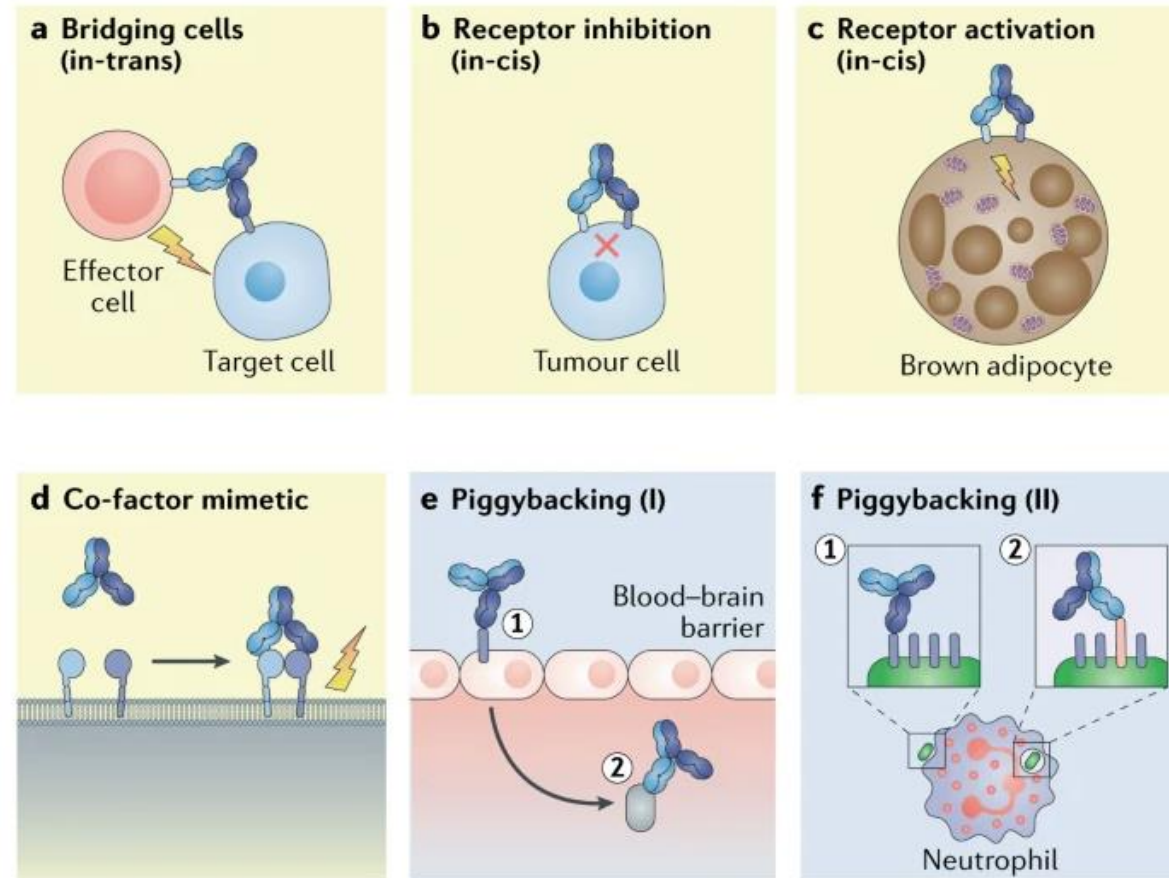


# Bi-specific Antibodies

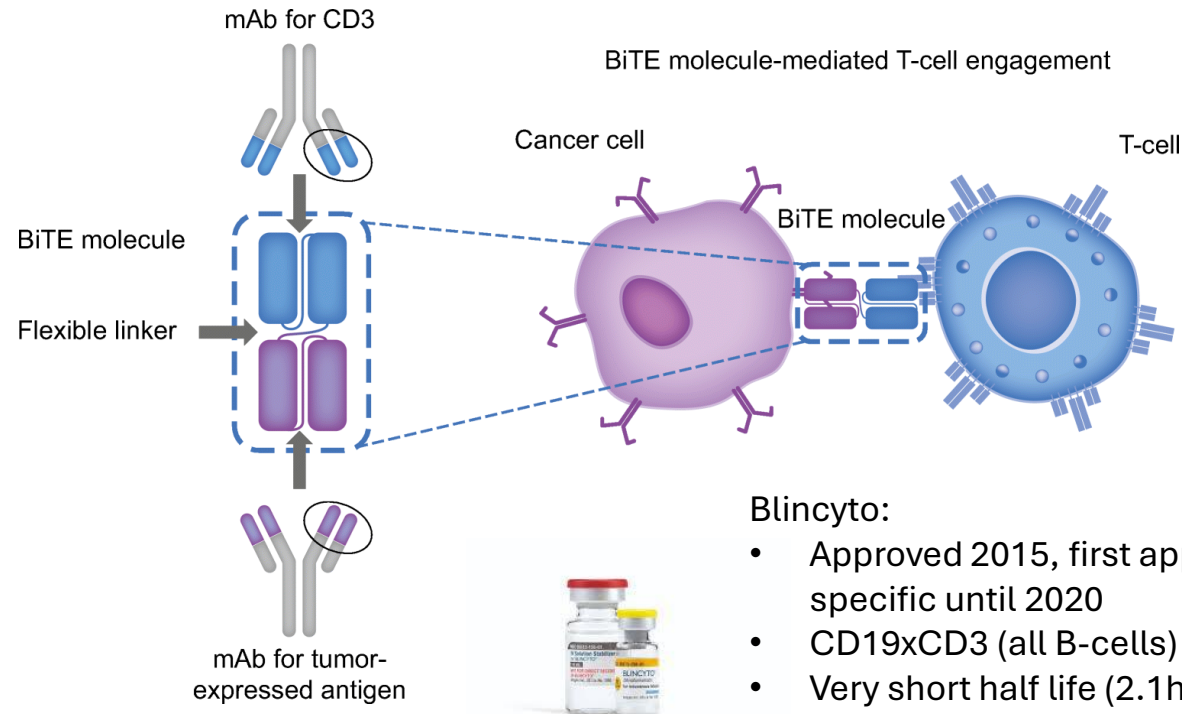
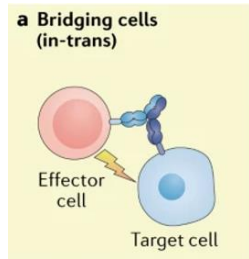
A zoo of formats:



Modes of action:



# T-cell engager



## Blincyto:

- Approved 2015, first approved bi-specific until 2020
- CD19xCD3 (all B-cells)
- Very short half life (2.1h) continuous infusion needed
- Strong cytokine release

T cells are very effective killer cells (more efficacious than NK cells), recruiting them to (tumor) cells, clustering the CD3 and trigger the killing.

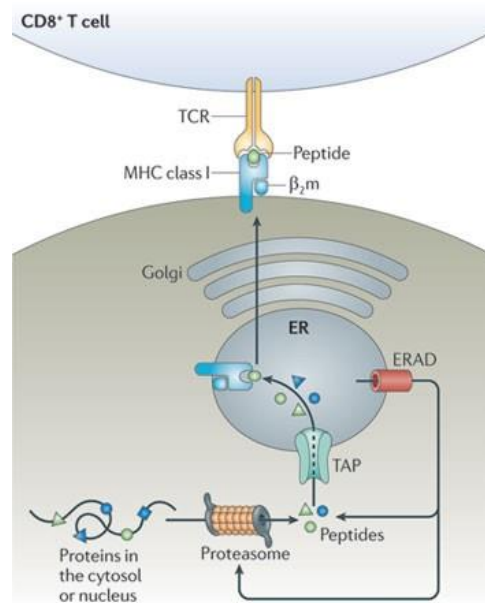
## CRS:

- Early generation lead to massive release of cytokines (CRS (Cytokine release syndrome))
- Solution: Decrease affinity for CD3
- Applications:
  - Early applications were liquid cancer only
  - Increasing use in autoimmune diseases (deplete all antibody producing cells)



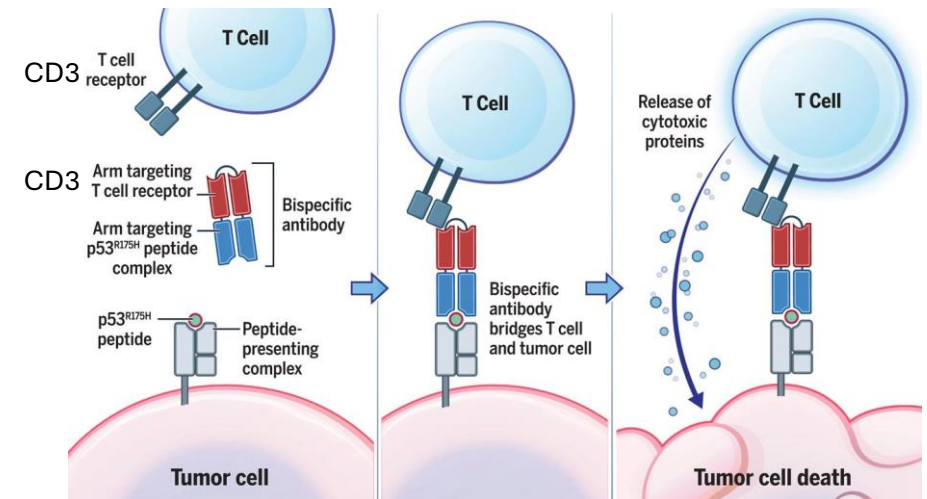
# How to adress intracellular targets

## TCR or TCR mimicking antibodies bispecifics



Nature Reviews | Immunology

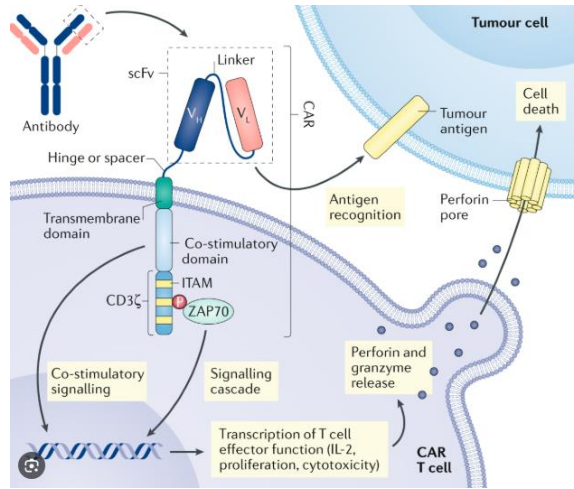
- Fragments (9 aa) of (all) cellular proteins (also viral etc.) are presented on the surface of (most) cells on MHC molecules
- MHC/peptide complex can be selectively recognized by T cell receptors on T-cells
- T cell recognize foreign (or mutated) peptides and kill cell
- Recombinant TCRs or antibodies raised against MHC/peptide can be used with T-cell recruiters to target specific MHC/peptides and so make intracellular proteins accessible.
- Complexities: different MHC allotypes, low copy numbers, binders difficult to generate
- One product (Tebentafusp) on the market



Emily Han-Chung Hsiue *et al.*  
Targeting a neoantigen derived from a common TP53 mutation. *Science* **371**, eabc8697(2021). DOI: [10.1126/science.abc8697](https://doi.org/10.1126/science.abc8697)



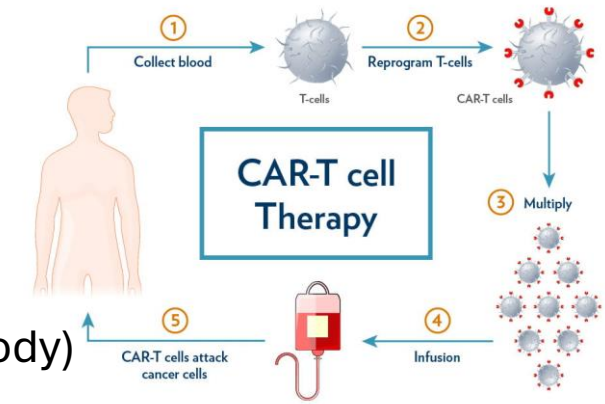
# CAR-T cells



Emily Whitehead 10years after treatment of her pediatric AML with the first CAR-T therapy (2012)

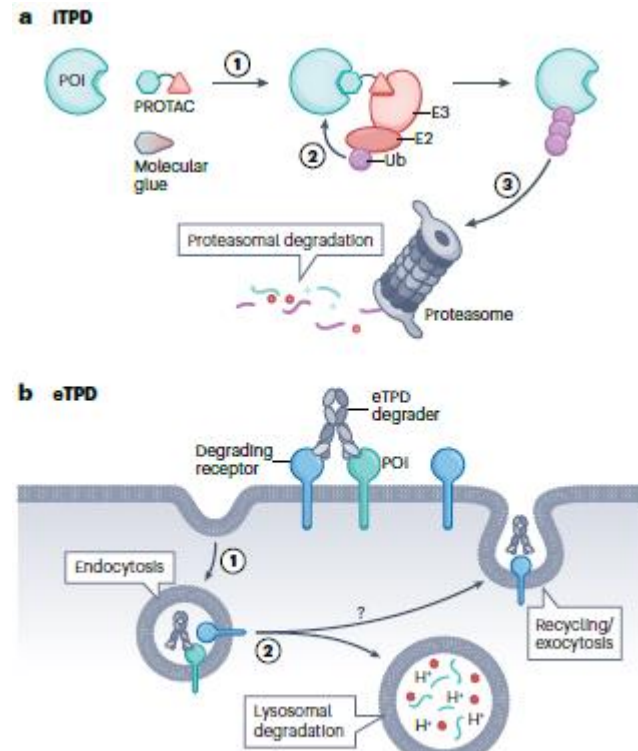
## Features of CAR-T cells:

- Very effective (brings very efficient killer with antibody)
  - Fast onset of action
  - Very deep deletion
- Living drug:
  - As long antigen is present, cell proliferate
  - Long persistence
  - Long duration of response
- Effective fast killing might lead to cytokine release syndrome (CRS)
- Very complex process (patient specific)
- Very expensive (approx. USD 1m/treatment)
- Pretty much restricted to liquid tumors
- Main products: anti-CD19
- Recent use also in autoimmune disease

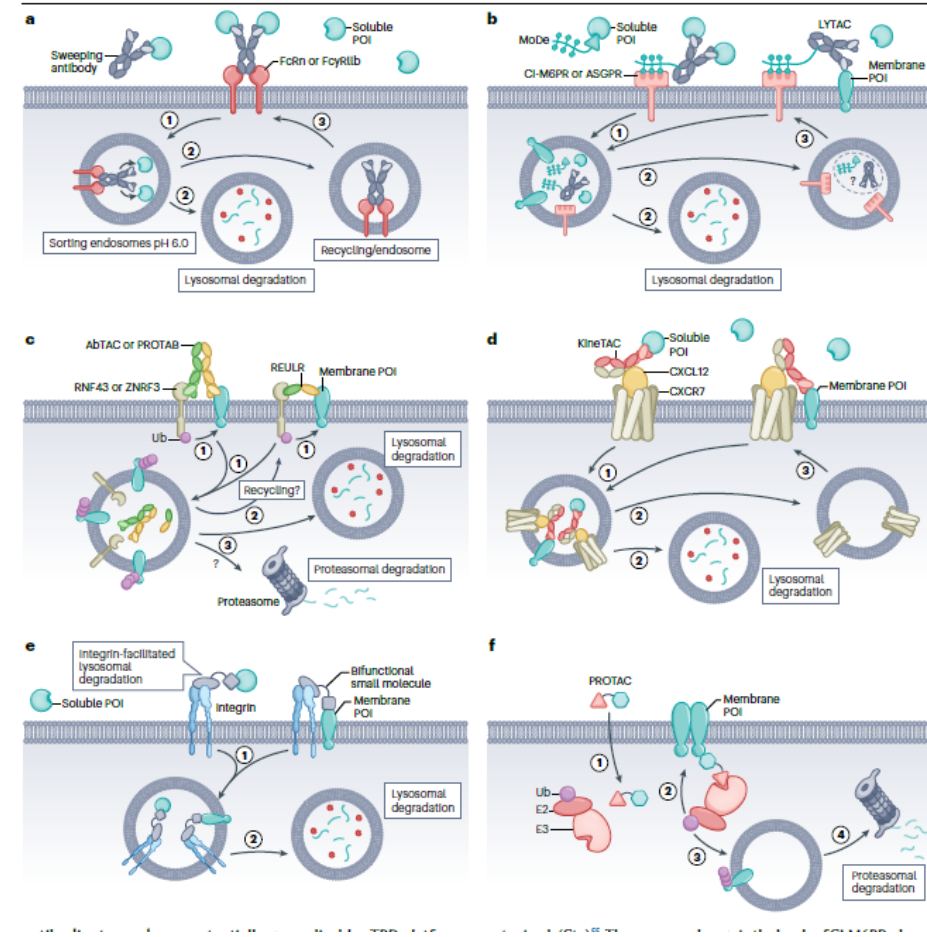


Larson, R.C., Maus, M.V. Recent advances and discoveries in the mechanisms and functions of CAR T cells. *Nat Rev Cancer* 21, 145–161 (2021). <https://doi.org/10.1038/s41568-020-00323-z>

# Extracellular targeted protein degradation: an emerging modality for drug discovery



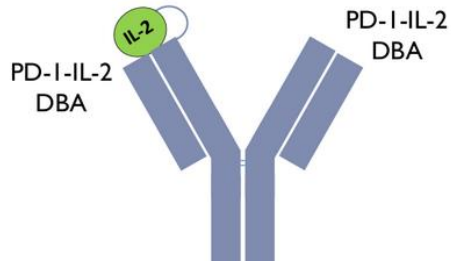
**Fig. 1 | General mechanisms for targeted protein degraders that co-opt endogenous protein degradation pathways. a, Intracellular targeted protein**



# Smart antibodies:

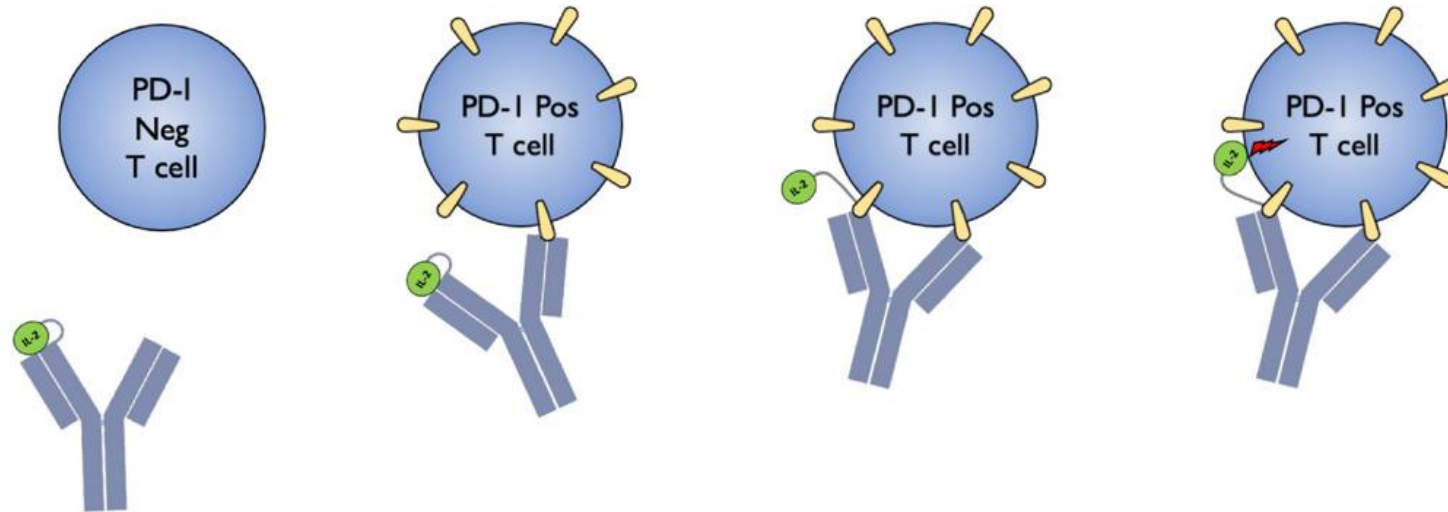
Good Therapeutics Concept: Regulated Immunocytokines (PD-1/IL2)

*IL-2 only becomes active when antibody binds to PD-1 on the surface of T cells*

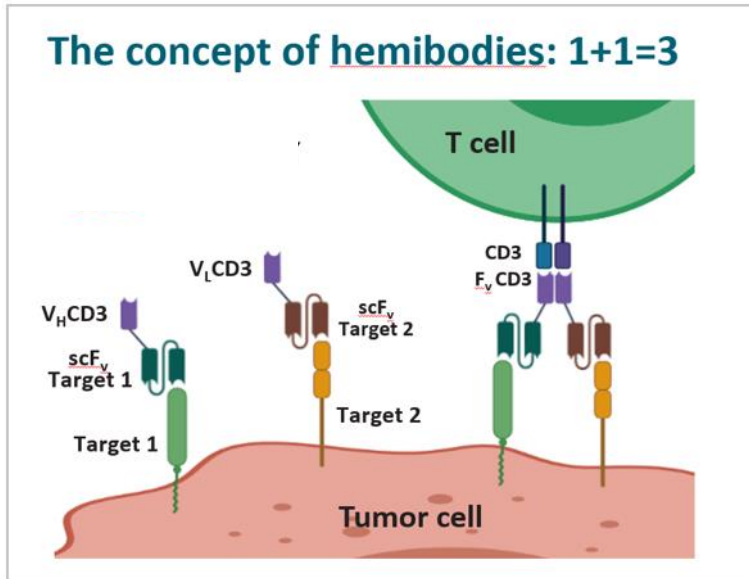


DBA: Dual-binding antibody for PD-1 and IL-2

- Binds PD-1 with high affinity
- Binds IL-2 with medium affinity
- Flexible linker connects IL-2 to Fab arm



# Smart Antibodies: AND Gates

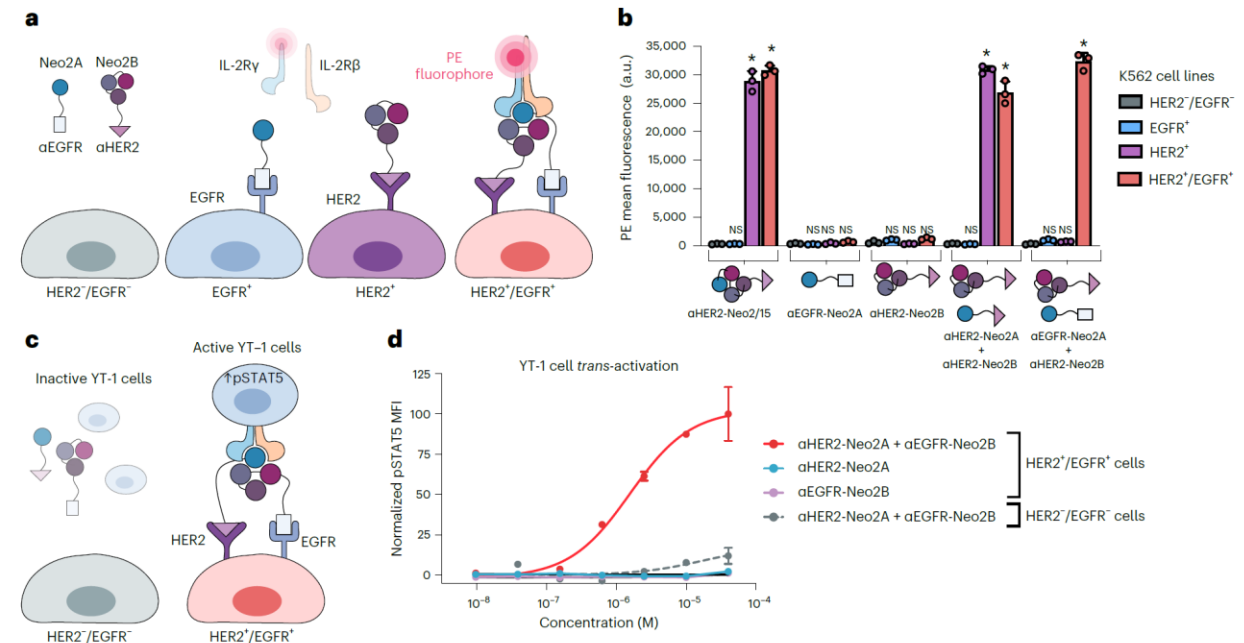


## Key Features:

1. Increased tumor selectivity by “AND Gate”
2. Decreased CRS and wider therapeutic window due to T-cell activation at tumor site only
3. Broad potential applications beyond T-cell engagers

<https://www.cherrybiolabs.com/technology/>

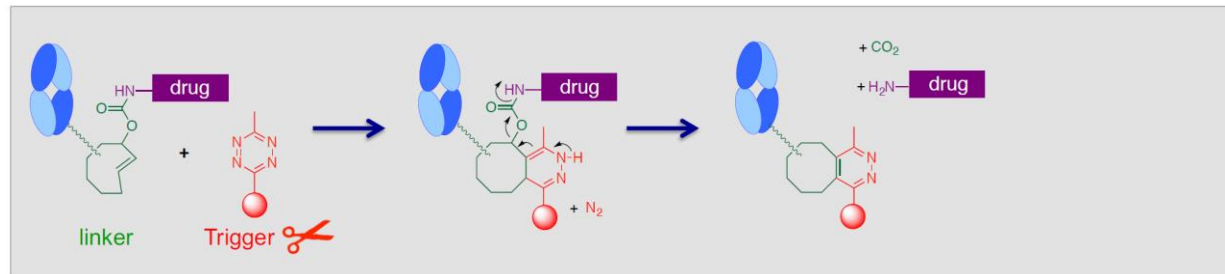
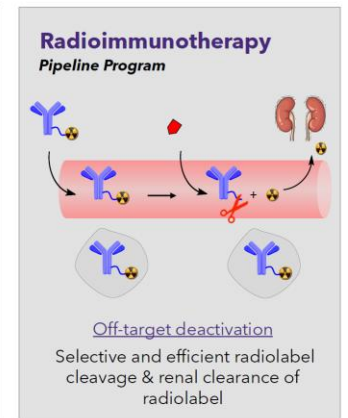
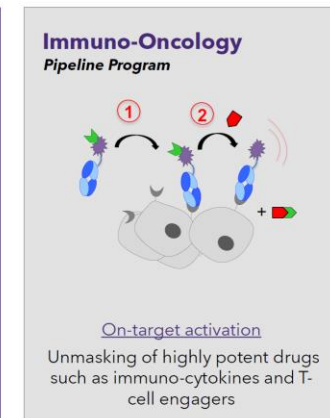
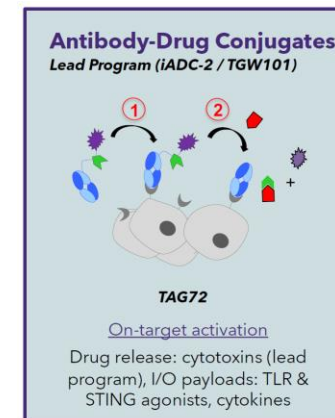
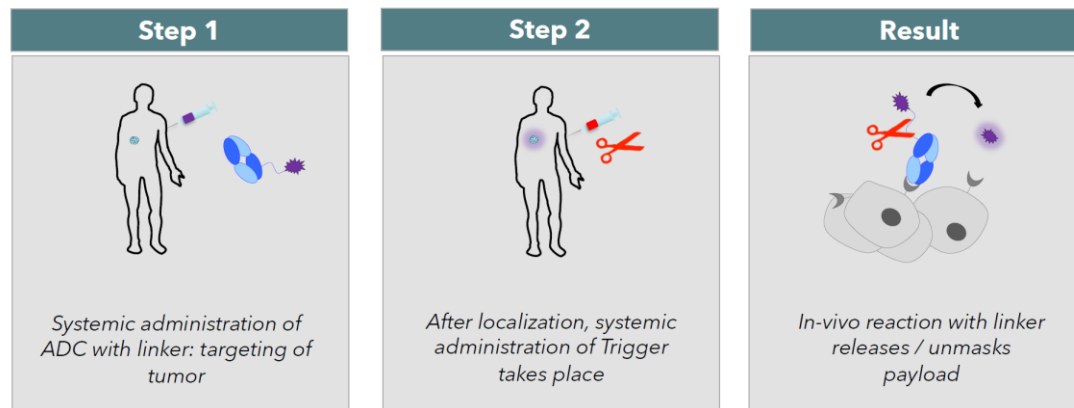
## Baker's split cytokine approach



Quijano-Rubio, A., Bhuiyan, A.M., Yang, H. *et al.* A split, conditionally active mimetic of IL-2 reduces the toxicity of systemic cytokine therapy. *Nat Biotechnol* **41**, 532–540 (2023). <https://doi.org/10.1038/s41587-022-01510-z>

# Switchable Biologics

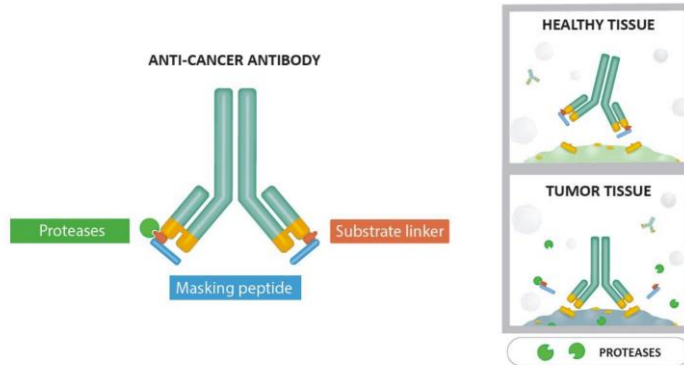
Activation by click chemistry





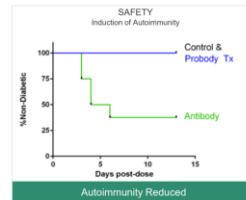
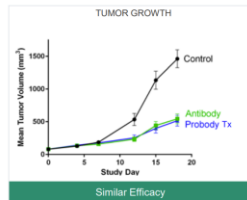
# Tumor activated antibodies

Tumor protease induced (irreversible)



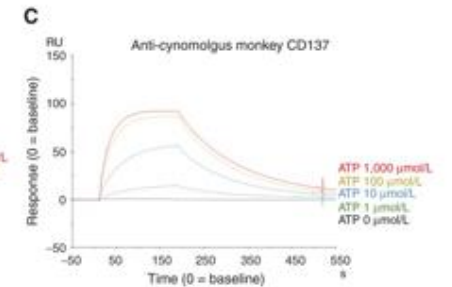
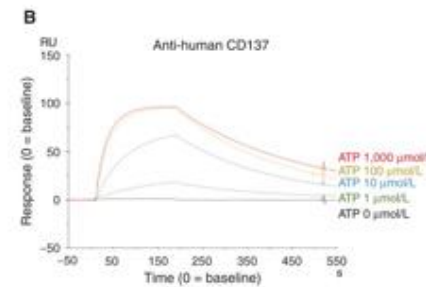
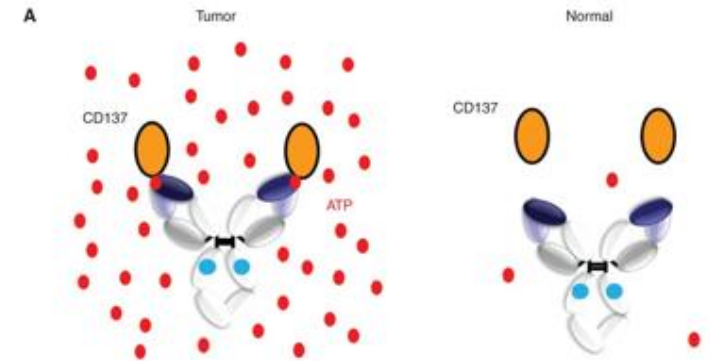
13

Preclinical Proof of Concept for CX-072:  
A PD-L1 Probody Therapeutic with Antitumor Efficacy, Improved Safety



15

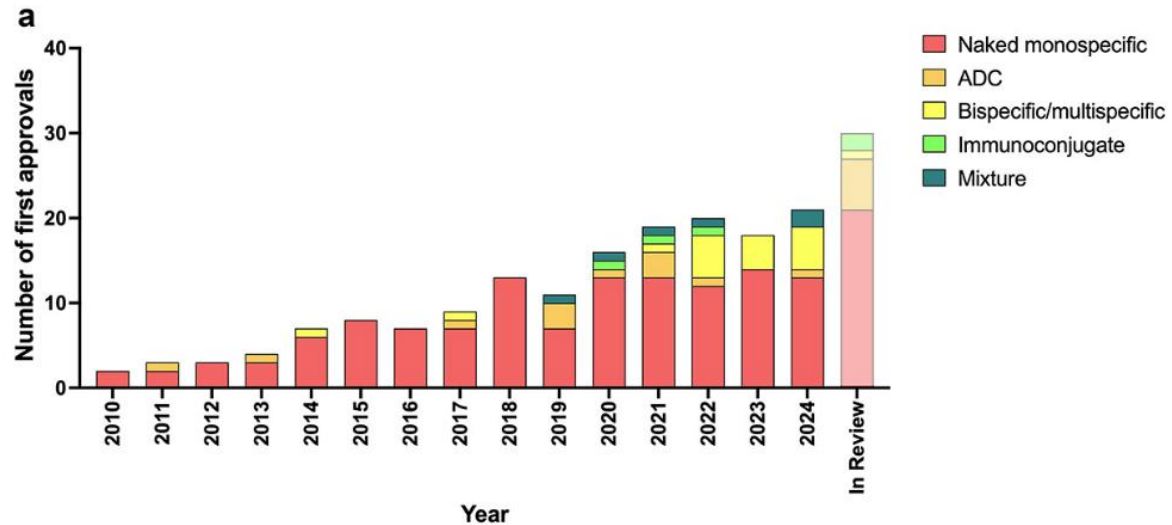
Tumor metabolite (ATP) triggered (reversible)



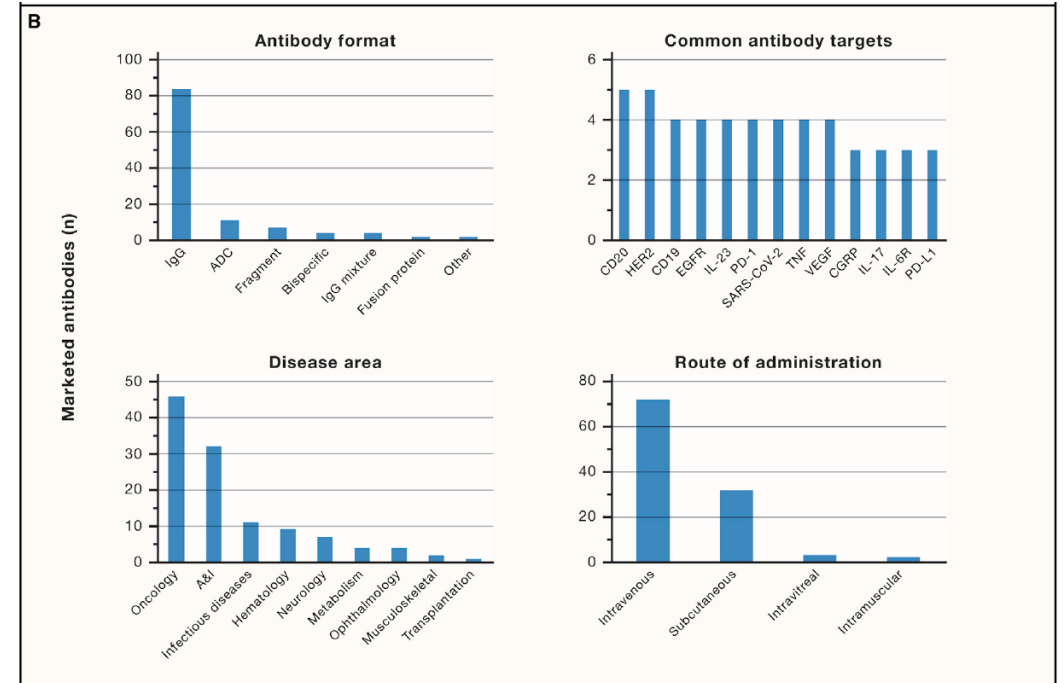
Cancer Discov. 2021;11(1):158-175. doi:10.1158/2159-8290.CD-20-0328



# Outlook and summary



Silvia Crescioli, Hélène Kaplon, Lin Wang, Jyothsna Visweswaraiah, Vaishali Kapoor & Janice M. Reichert (2025) Antibodies to watch in 2025, mAbs, 17:1, 2443538, DOI: 10.1080/19420862.2024.2443538



Carter, Paul J. et al.  
Cell, Volume 185, Issue 15, 2789 - 2805